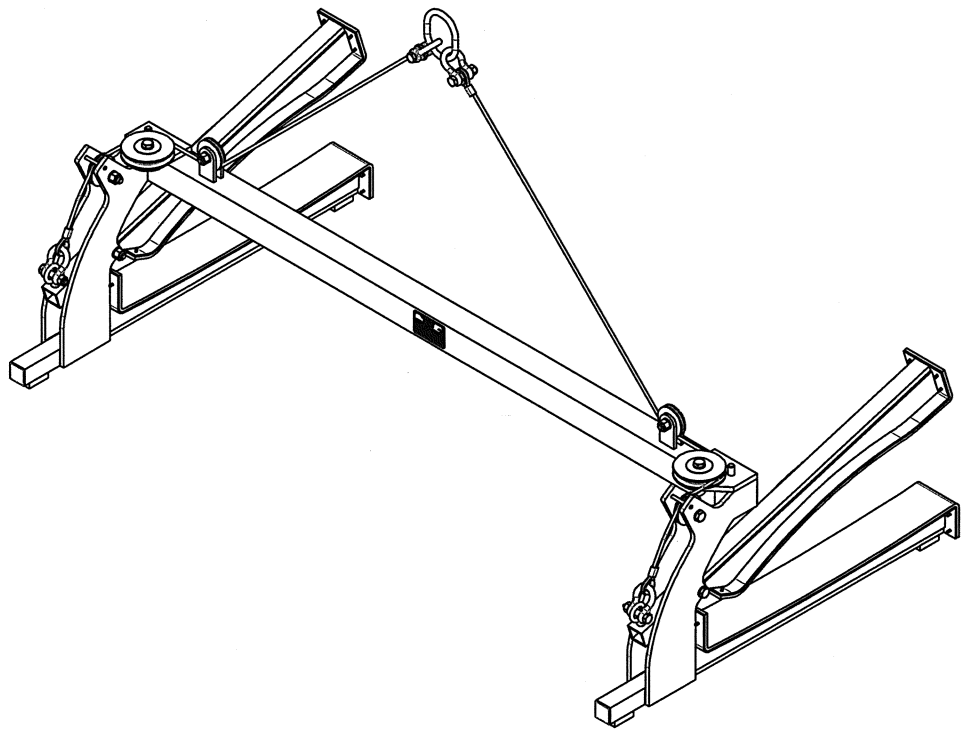
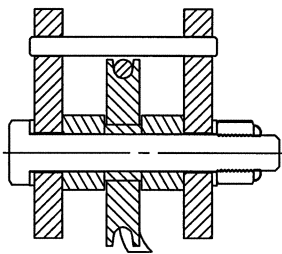


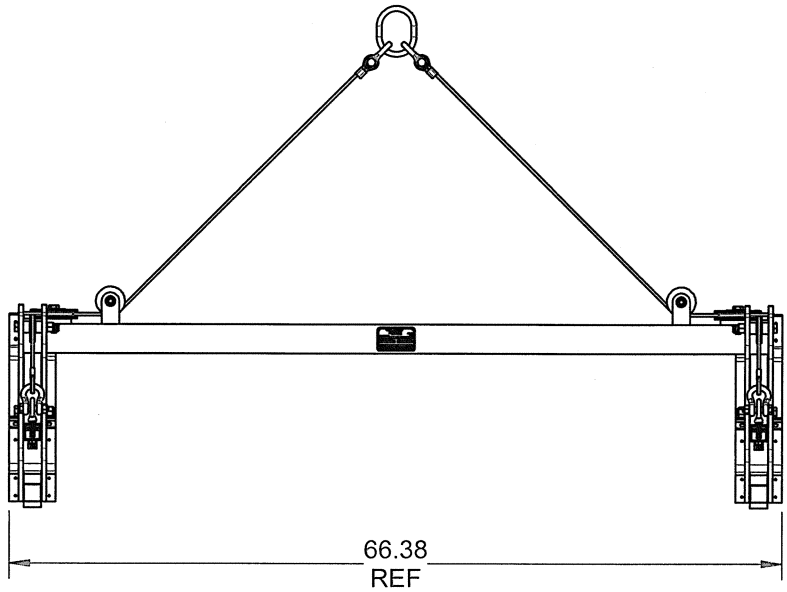
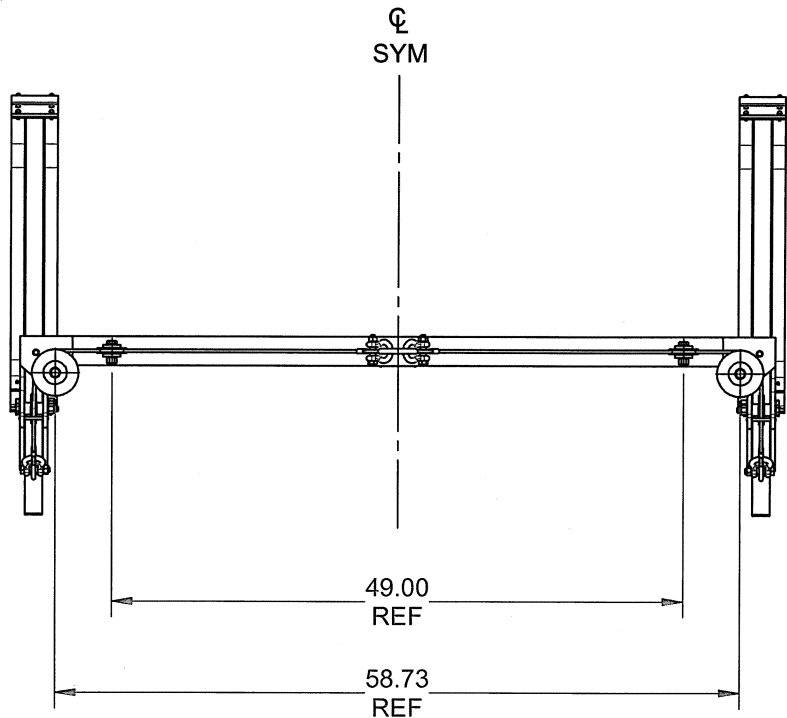
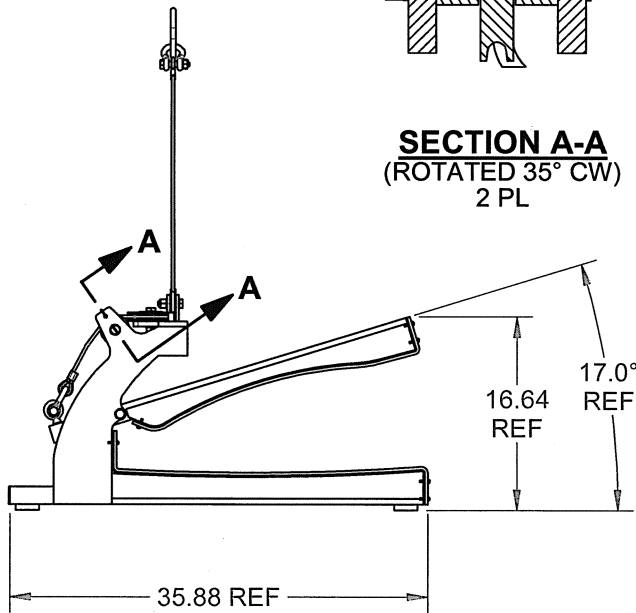
ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10321-041-M-1	CLAMP ASSEMBLY
-20	4	RB 92700-10321-041-M-20	PULLEY SPACER
26	1	RB41011	DART PLACARD
27	1	McMaster#3119T2 OR EQUIV.	GRADE 100 STEEL OBLONG LINK 7/16" THK. X 3-1/2" INSIDE LG. X 2-9/16" INSIDE WIDTH.
28	2	McMaster#3550T34 OR EQUIV.	WIRE ROPE SLING WITH CRIMPED AND REINFORCED THIMBLE EYES 1/4" DIA. X 4' LG.
29	4	McMaster#3555T49 OR EQUIV.	GALVANIZED STEEL ANCHOR SHACKLE 1/2" PIN DIA. X 3300 LBS. CAPACITY
30	2	McMaster#3175T410 OR EQUIV.	STEEL PULLEY FOR 1/4" ROPE DIA. X 1200 LBS. CAPACITY X 1/2" SHAFT DIA. X 4" OD. X 13/16" THK.
31	4	McMaster#3434T118 OR EQUIV.	STEEL PULLEY FOR 1/4" ROPE DIA. X 675 LBS. CAPACITY X 1/2" SHAFT DIA. X 2-1/2" OD. X 1/2" THK.
32	4	McMaster#90081A077 OR EQUIV.	ZINC PLATED STEEL SCREW NAIL #2 SIZE X 1/4" LG.
33	6	McMaster#97135A255 OR EQUIV.	GRADE 8 ZINC YELLOW PLATED STEEL NYLON INSERT LOCKNUT 1/2"-20 X 19-32" HT.
34	2	AN8-16A	BOLT
35	2	AN8-20A	BOLT
36	2	AN8-32A	BOLT
37	12	NAS1149F0863P	WASHER



RB 92700-10321-041-M DUAL CLAMP M/R BLADE SLING



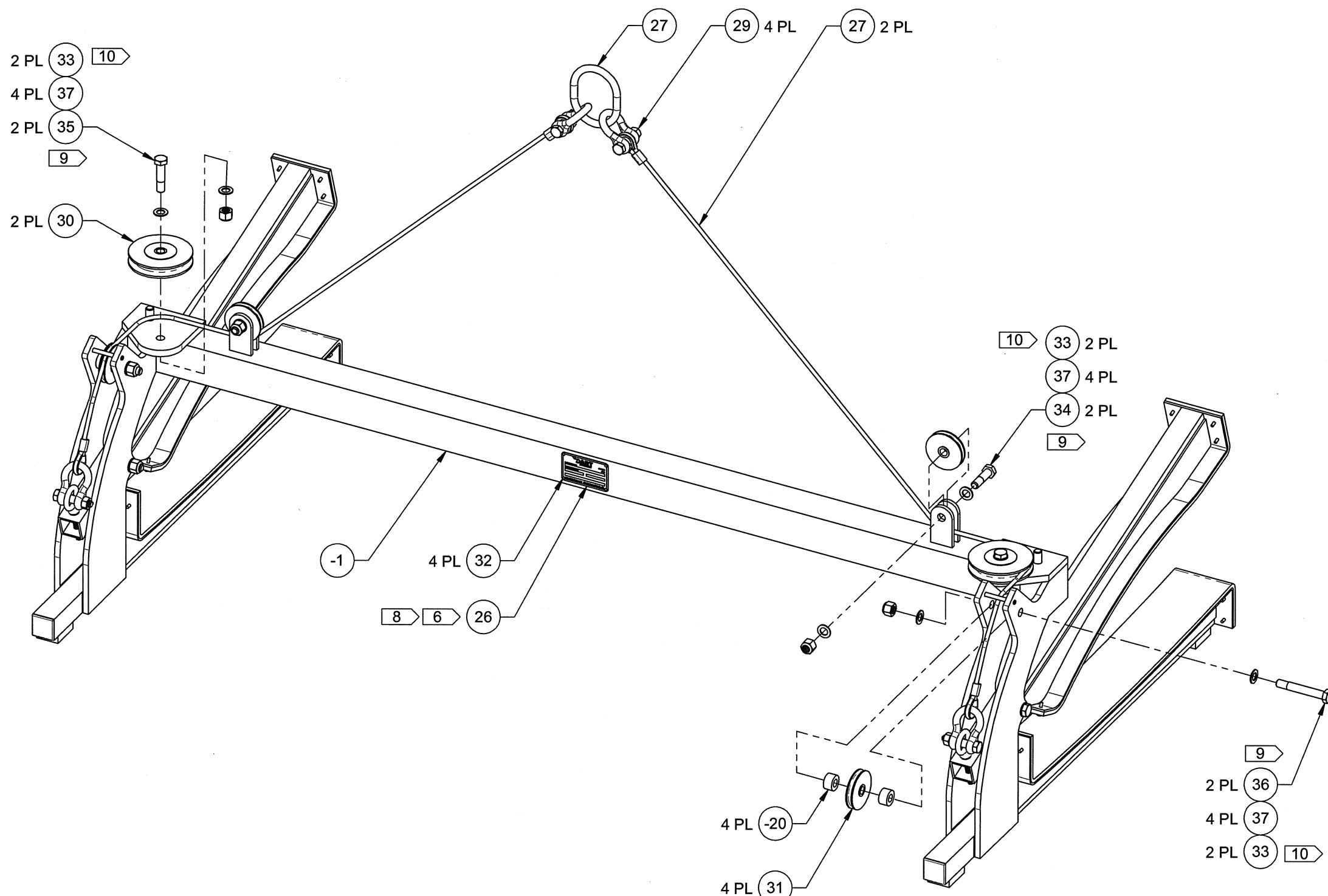
SECTION A-A  
(ROTATED 35° CW)  
2 PL



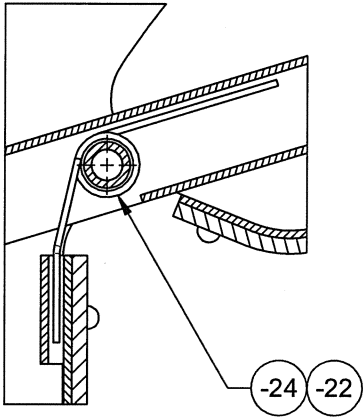
- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) IDENTIFICATION: ENGRAVE THE TOOL P/N, S/N AND "SWL: 440 LBS" ON THE DART PLACARD WHERE INDICATED
  - 7) ASSEMBLE AS SHOWN
  - 8) TRANSFER DRILL AND INSTALL THE DART PLACARD ONTO ITEM -1 USING ITEM 32
  - 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEMS 34, 35, AND 36 THEN ASSEMBLE WITH ITEM 33, AND REMOVE EXCESS
  - 10) TORQUE ITEM 33 TO 38-53 FT-LBS (456-636 IN-LBS)

UNDER REVIEW  
URF 19-668 19.03.28 (VM)

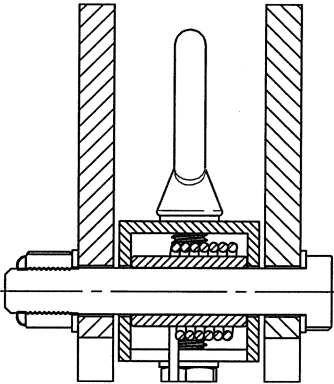
B	RELEASED FOR PRODUCTION	19-667	KPT
A4	NEW ISSUE		KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10321-041-M	SHEET 1 OF 30
APPROVED	VP	TITLE	SCALE
		S92 DUAL CLAMP M/R BLADE SLING	NTS
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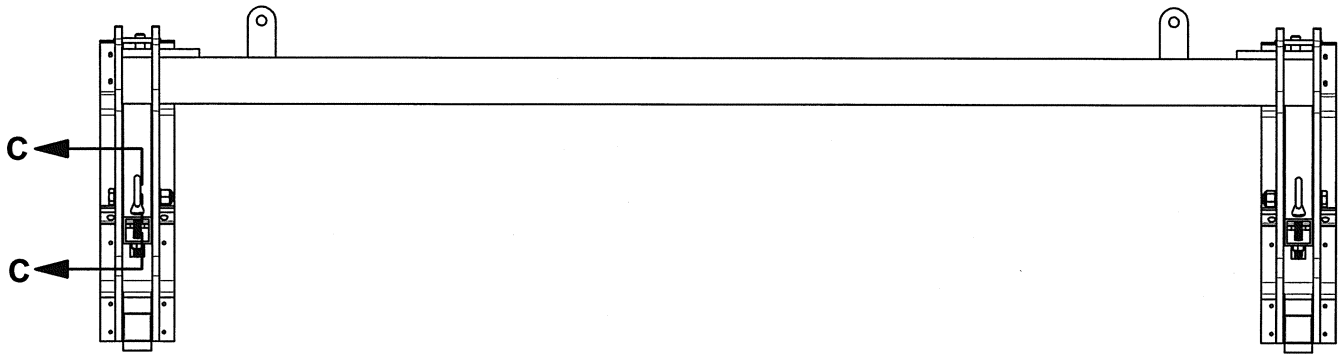
ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10321-041-M-2	FRAME WELDMENT
-13	2	RB 92700-10321-041-M-13	TOP CLAMP ASSEMBLY
-19	2	RB 92700-10321-041-M-19	BOTTOM CLAMP PROTECTION
-22	2	RB 92700-10321-041-M-22	TORSION SPRING BUSHING
-23	1	RB 92700-10321-041-M-23	RIGHT HAND TORSION SPRING
-24	1	RB 92700-10321-041-M-24	LEFT HAND TORSION SPRING
-25	4	RB 92700-10321-041-M-25	BUMPER FEET
38	2	McMaster#9565K29 OR EQUIV.	PLASTIC PLUG 1-1/2" LG. X 1-1/2" WD. X 1/2" HT.
39	2	McMaster#97135A255 OR EQUIV.	GRADE 8 ZINC YELLOW PLATED STEEL NYLON INSERT LOCKNUT 1/2"-20 X 19-32" HT.
40	12	McMaster#97519A042 OR EQUIV.	ZINC PLATED STEEL BLIND RIVETS 5/32" DIA. X 0.675" LG.
41	2	AN8-31A	BOLT
42	4	NAS1149F0863P	WASHER



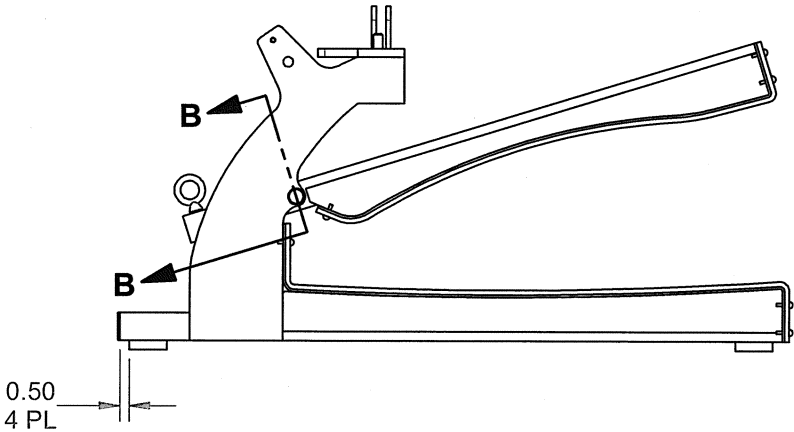
SECTION C-C  
TYP



SECTION B-B  
(ROTATED 17° CW)  
TYP



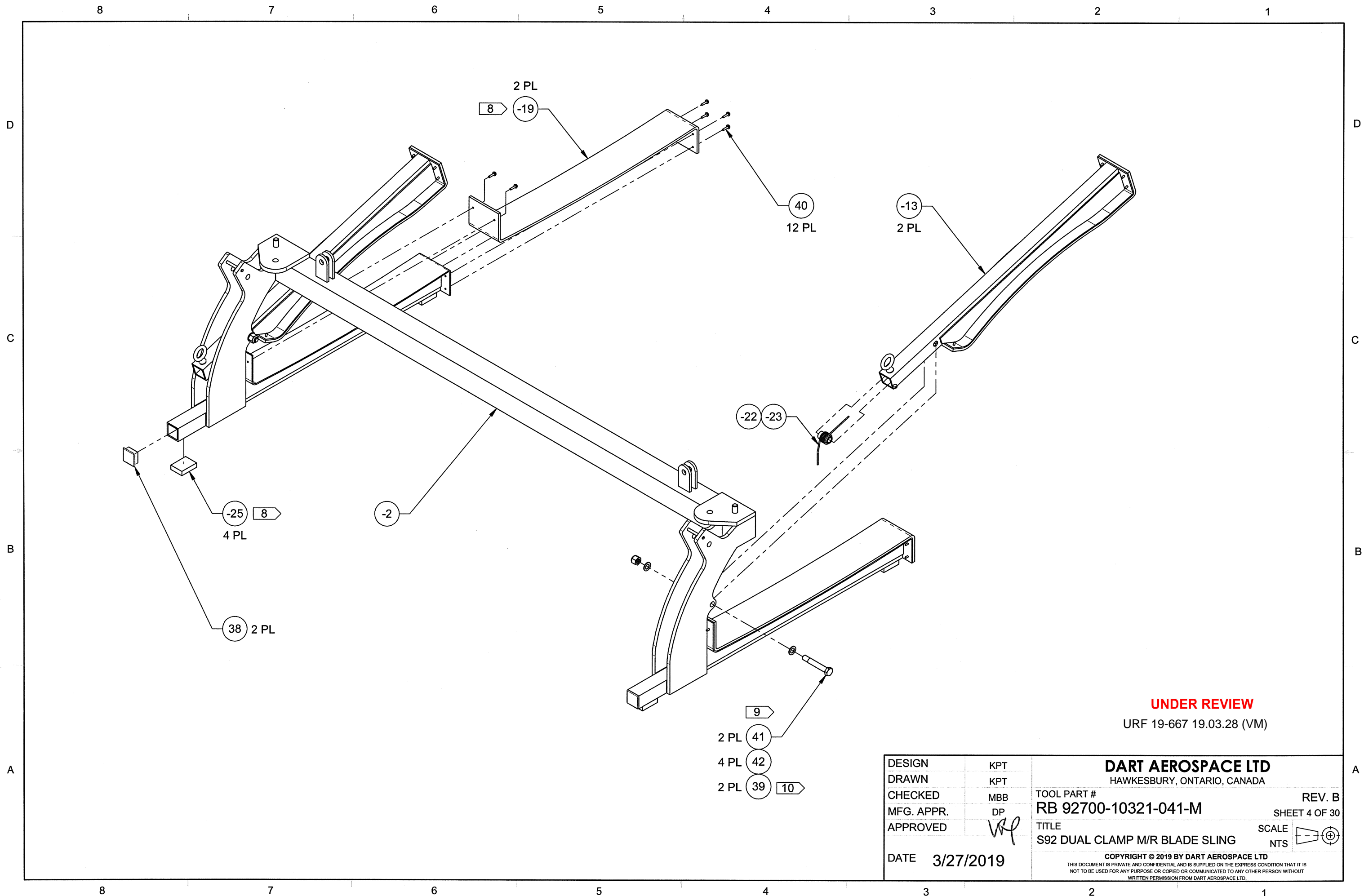
RB 92700-10321-041-M-1 CLAMP ASSEMBLY



- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) IDENTIFICATION: N/A
  - 7) ASSEMBLE AS SHOWN
  - 8) APPLY 3M 1300L BETWEEN THE SURFACES OF ITEMS -19, -25, AND ITEM -2, THEN ASSEMBLE AND REMOVE EXCESS
  - 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 41 THEN ASSEMBLE WITH ITEM 39, AND REMOVE EXCESS
  - 10) TORQUE ITEM 39 TO 38-53 FT-LBS (456-636 IN-LBS)

UNDER REVIEW  
URF 19-667 19.03.28 (VM)

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10321-041-M	SHEET 3 OF 30
APPROVED	WY	TITLE	SCALE
		S92 DUAL CLAMP M/R BLADE SLING	NTS
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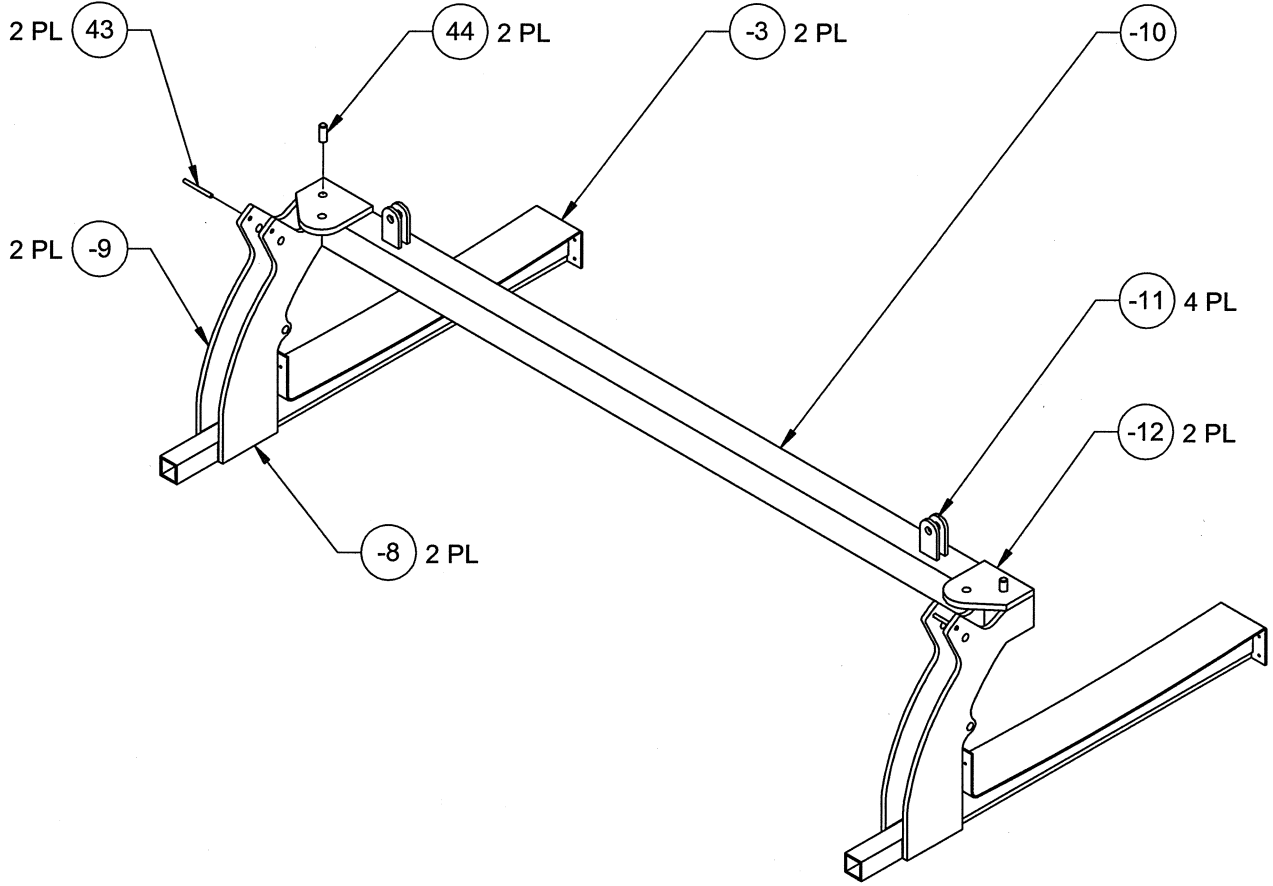
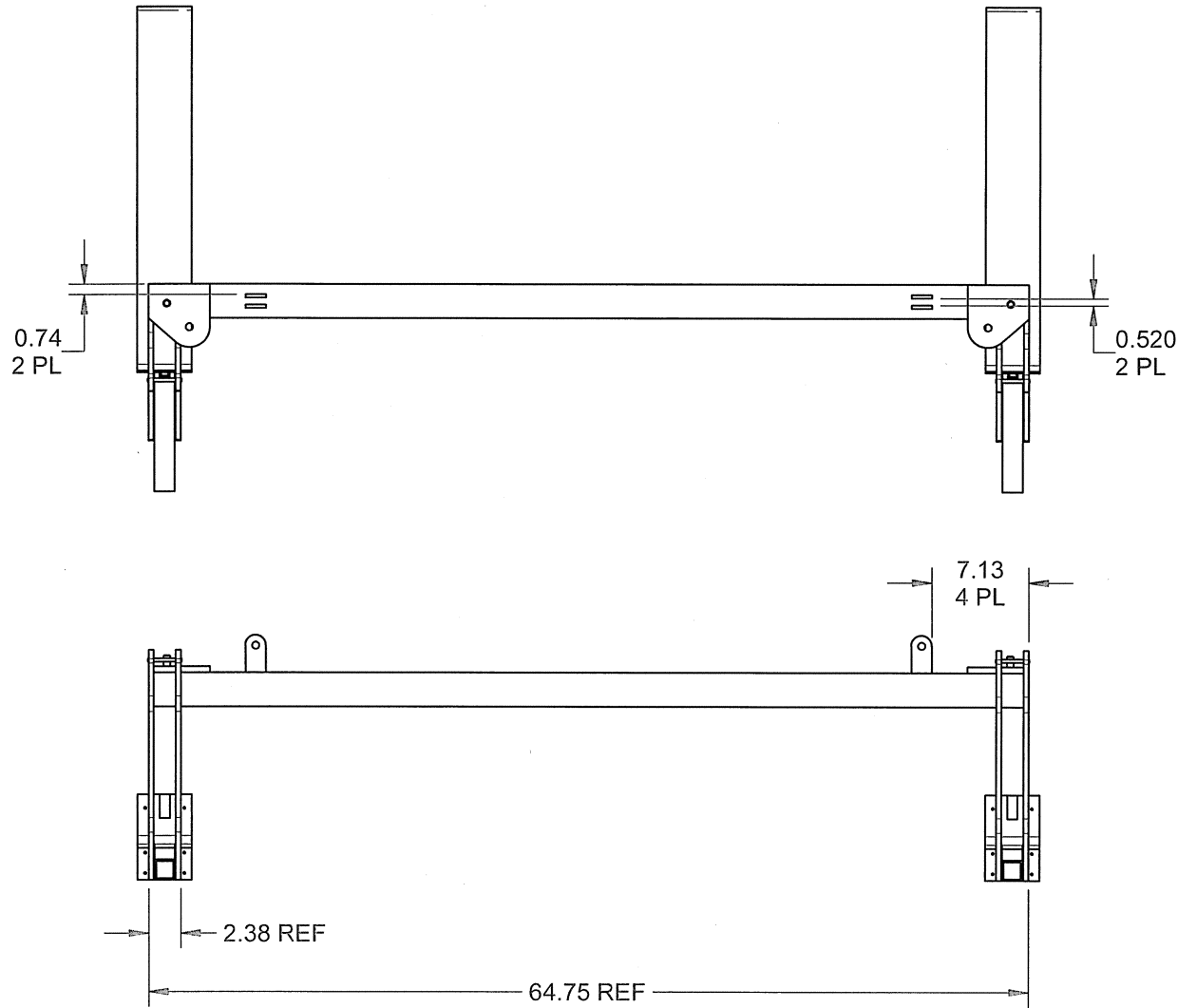


**UNDER REVIEW**  
URF 19-667 19.03.28 (VM)

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 4 OF 30
APPROVED	<i>WJ</i>	TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
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ITEM #	QTY	PART #	PART TITLE
-3	2	RB 92700-10321-041-M-3	BOTTOM CLAMP WELDMENT
-8	2	RB 92700-10321-041-M-8	INNER FRAME SUPPORT
-9	2	RB 92700-10321-041-M-9	OUTER FRAME SUPPORT
-10	1	RB 92700-10321-041-M-10	FRAME TUBE
-11	4	RB 92700-10321-041-M-11	TOP PULLEY MOUNT
-12	2	RB 92700-10321-041-M-12	SIDE PULLEY MOUNT
43	2	McMaster#98381A552 OR EQUIV.	STEEL DOWEL PIN 1/4" DIA. X 2-1/2" LG.
44	2	McMaster#98381A714 OR EQUIV.	STEEL DOWEL PIN 1/2" DIA. X 1-1/4" LG.



**RB 92700-10321-041-M-2 FRAME WELDMENT**

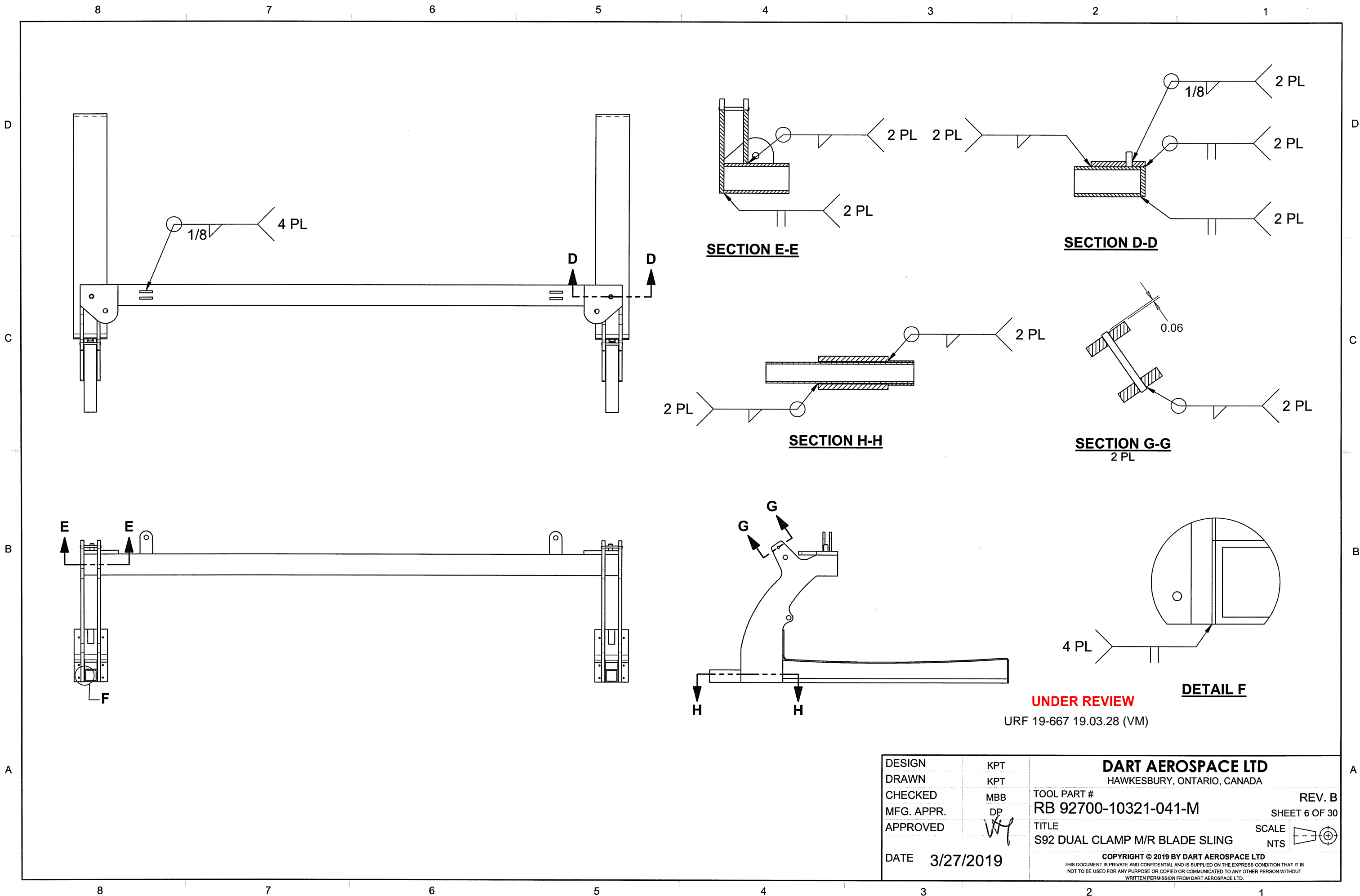
9  
10

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: POWDERCOAT RED QSI 005 OR MIL-PRF-24712
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) REMOVE ALL WELD SPLATTERS
  - 7) IDENTIFICATION: N/A
  - 8) ASSEMBLE AS SHOWN
  - 9) MASK ALL HOLES PRIOR TO POWDERCOAT
  - 10) APPLY LPS3 ON BARE METAL SURFACES

**UNDER REVIEW**

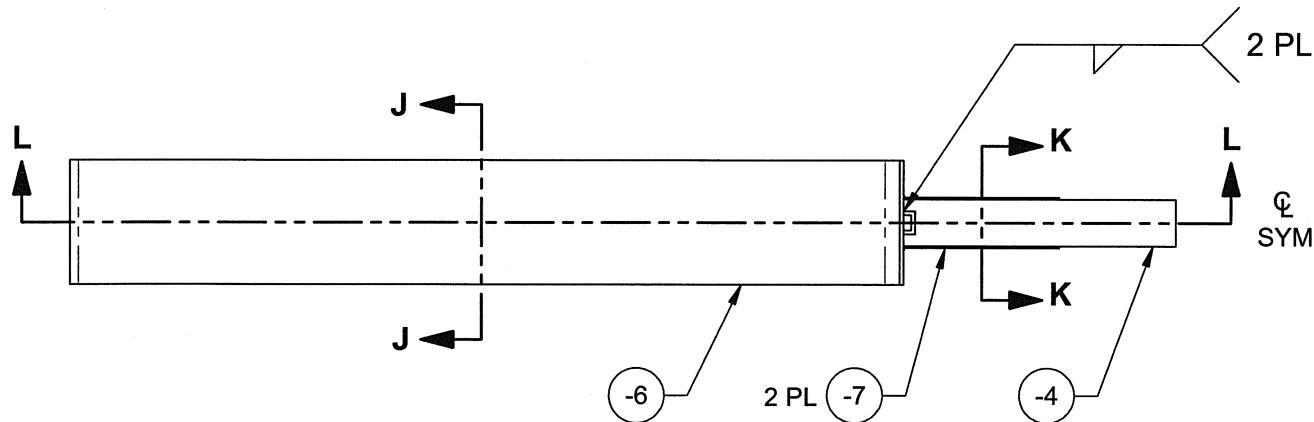
URF 19-667 19.03.28 (VM)

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 5 OF 30
APPROVED	WHP	TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
DATE	3/27/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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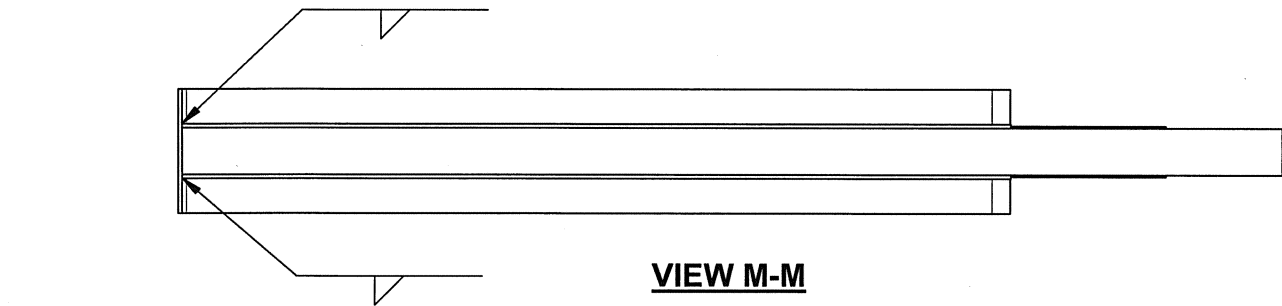
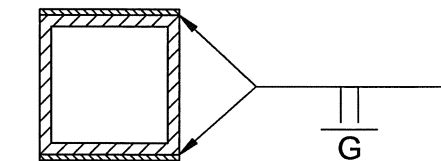
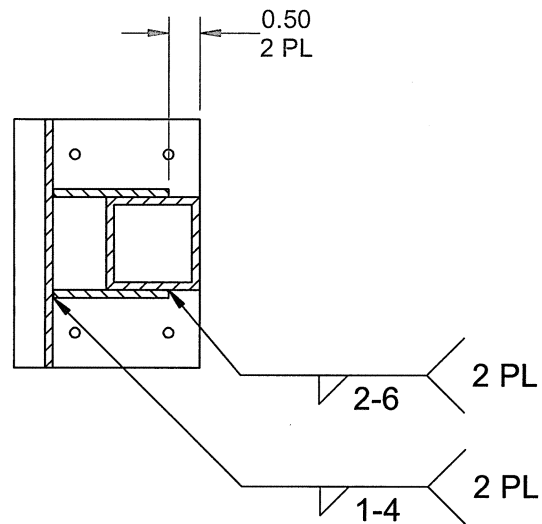
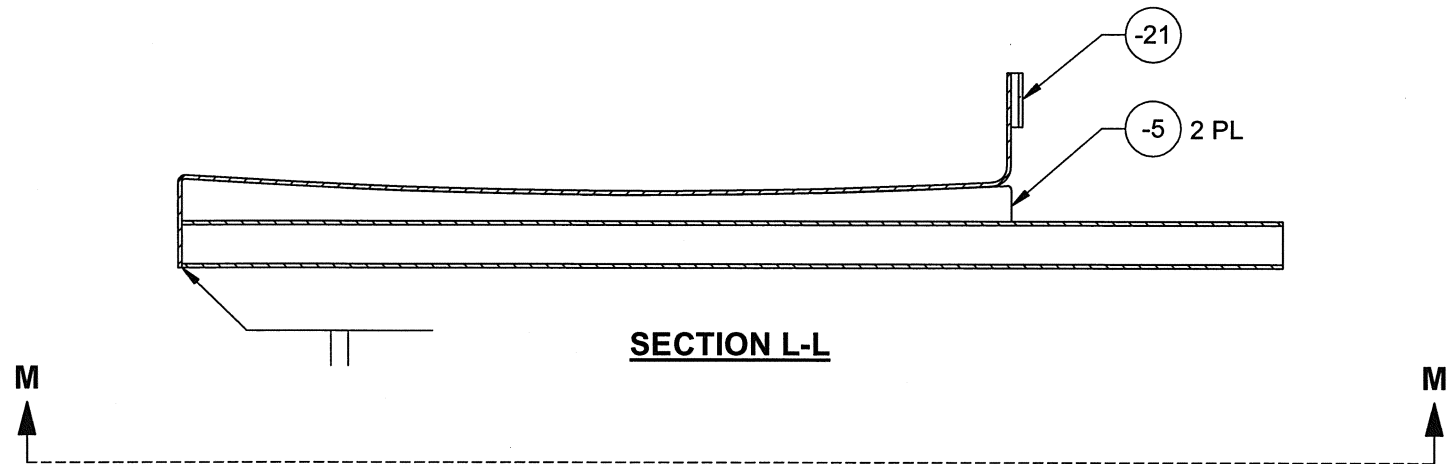


DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 6 OF 30
APPROVED		TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
DATE	3/27/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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ITEM #	QTY	PART #	PART TITLE
-4	1	RB 92700-10321-041-M-4	BOTTOM CLAMP TUBE
-5	2	RB 92700-10321-041-M-5	BOTTOM CLAMP SUPPORT
-6	1	RB 92700-10321-041-M-6	BOTTOM CLAMP PROFILE
-7	2	RB 92700-10321-041-M-7	SPACER
-21	1	RB 92700-10321-041-M-21	TORSION SPRING HOLDER



RB 92700-10321-041-M-3 BOTTOM CLAMP WELDMENT



- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) REMOVE ALL WELD SPLATTERS
  - 7) IDENTIFICATION: N/A
  - 8) ASSEMBLE AS SHOWN

UNDER REVIEW

URF 19-667 19.03.28 (VM)

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10321-041-M	SHEET 7 OF 30
APPROVED		TITLE	SCALE
		S92 DUAL CLAMP M/R BLADE SLING	NTS
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8 7 6 5 4 3 2 1

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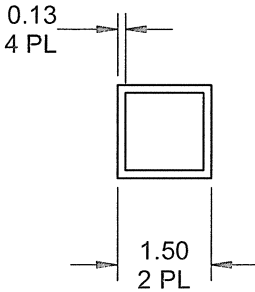
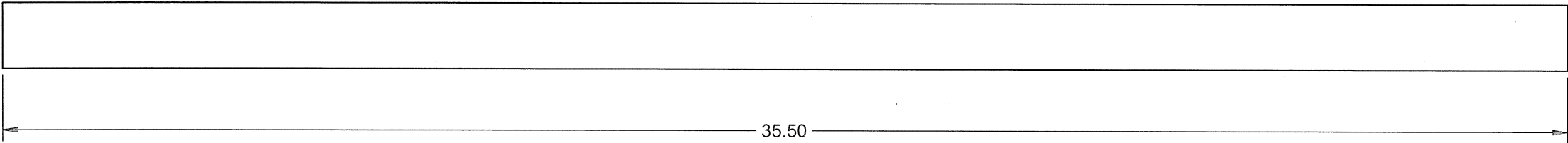
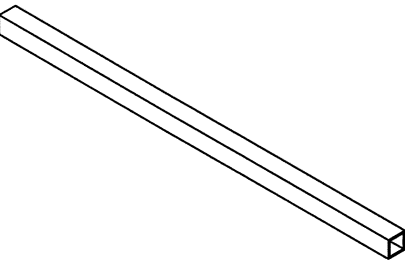
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
B



**RB 92700-10321-041-M-4 BOTTOM CLAMP TUBE**

**UNDER REVIEW**  
URF 19-667 19.03.28 (VM)

- NOTES:
- 1) MATERIAL: A513 TYPE 5 DOM TUBING
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) REMOVE ALL SHARP EDGES AND BURRS
  - 7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 8 OF 30
APPROVED		TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS 
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**RB 92700-10321-041-M-5 BOTTOM CLAMP SUPPORT**

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**UNDER REVIEW**

URF 19-667 19.03.28 (VM)

**NOTES:**

1) MATERIAL: A36/1018/1020/1025 HR

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

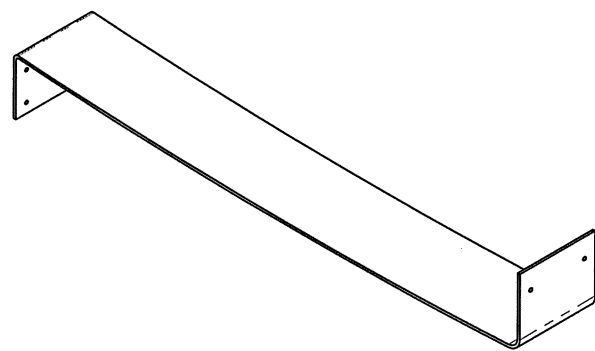
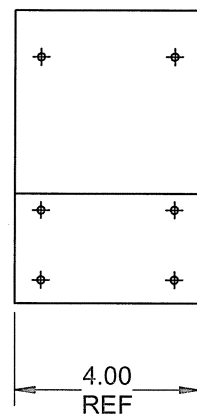
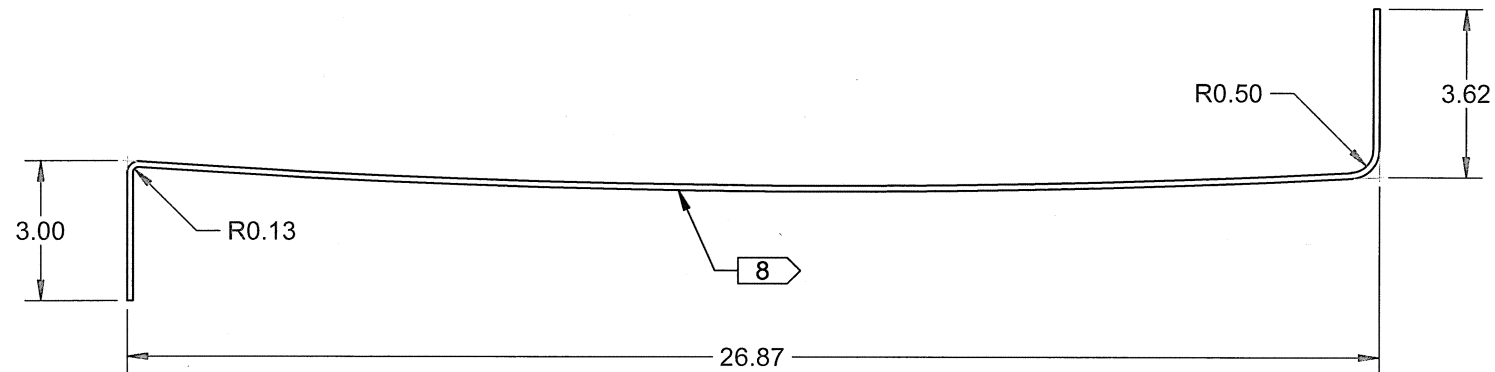
5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

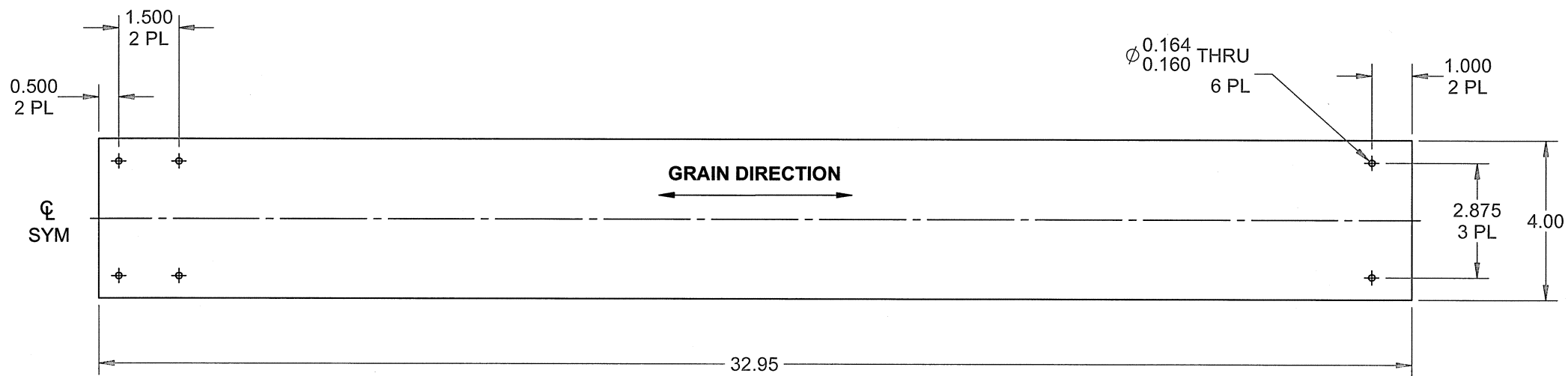
7) IDENTIFICATION: N/A

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB 92700-10321-041-M-5 REV. B.DXF

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 9 OF 30
APPROVED	WY	TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
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**RB 92700-10321-041-M-6 BOTTOM CLAMP PROFILE**



**FLAT PATTERN**

**UNDER REVIEW**

URF 19-667 19.03.28 (VM)

- NOTES:
- 1) MATERIAL: A36/1018/1020/1025 HR
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) REMOVE ALL SHARP EDGES AND BURRS
  - 7) IDENTIFICATION: N/A
  - 8) BEND ACCORDING TO PROFILE OF ITEM -5 AT ASSEMBLY

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 10 OF 30
APPROVED	VM	TITLE	SCALE
DATE	3/27/2019	<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
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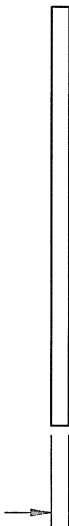
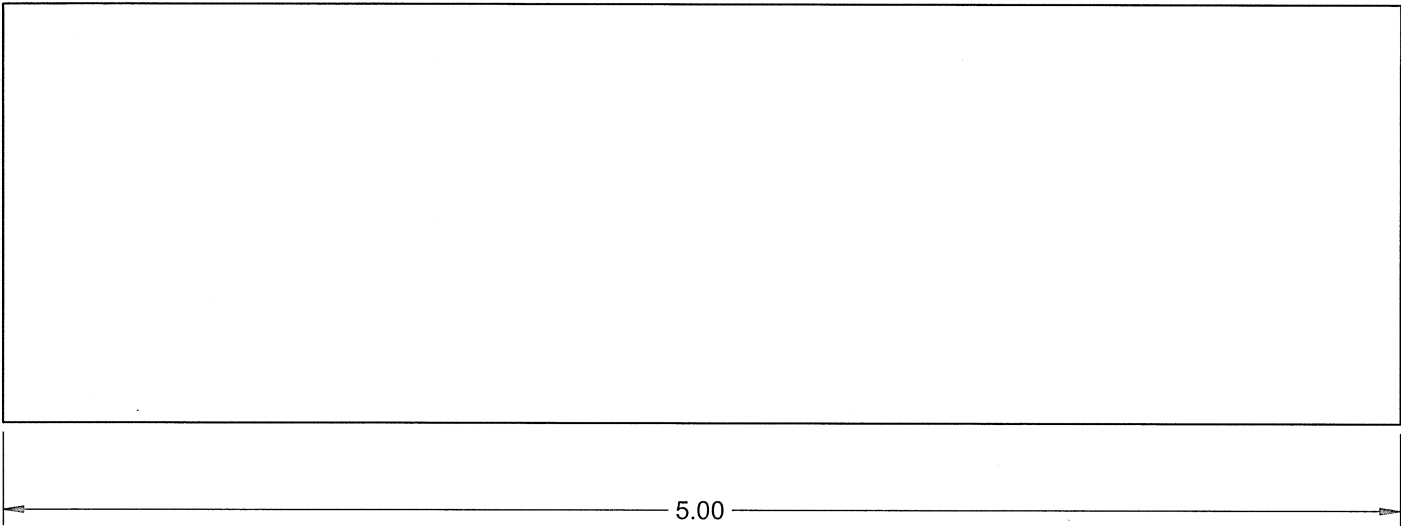
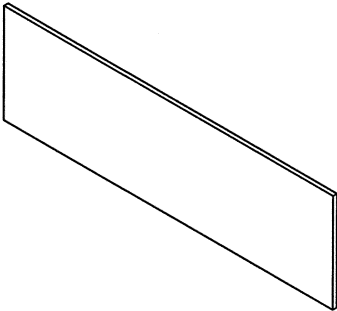
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**RB 92700-10321-041-M-7 SPACER**

**UNDER REVIEW**

URF 19-667 19.03.28 (VM)

- NOTES:
- 1) MATERIAL: A36/1018/1020/1025 HR
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) REMOVE ALL SHARP EDGES AND BURRS
  - 7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b>		REV. B
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA		
CHECKED	MBB	TOOL PART #	RB 92700-10321-041-M	
MFG. APPR.	DP			
APPROVED		TITLE	S92 DUAL CLAMP M/R BLADE SLING	
DATE 3/27/2019		SCALE NTS		
		<div></div>		
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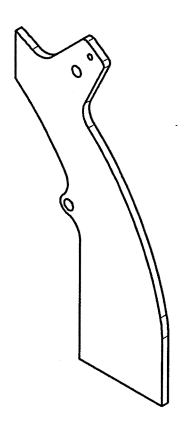
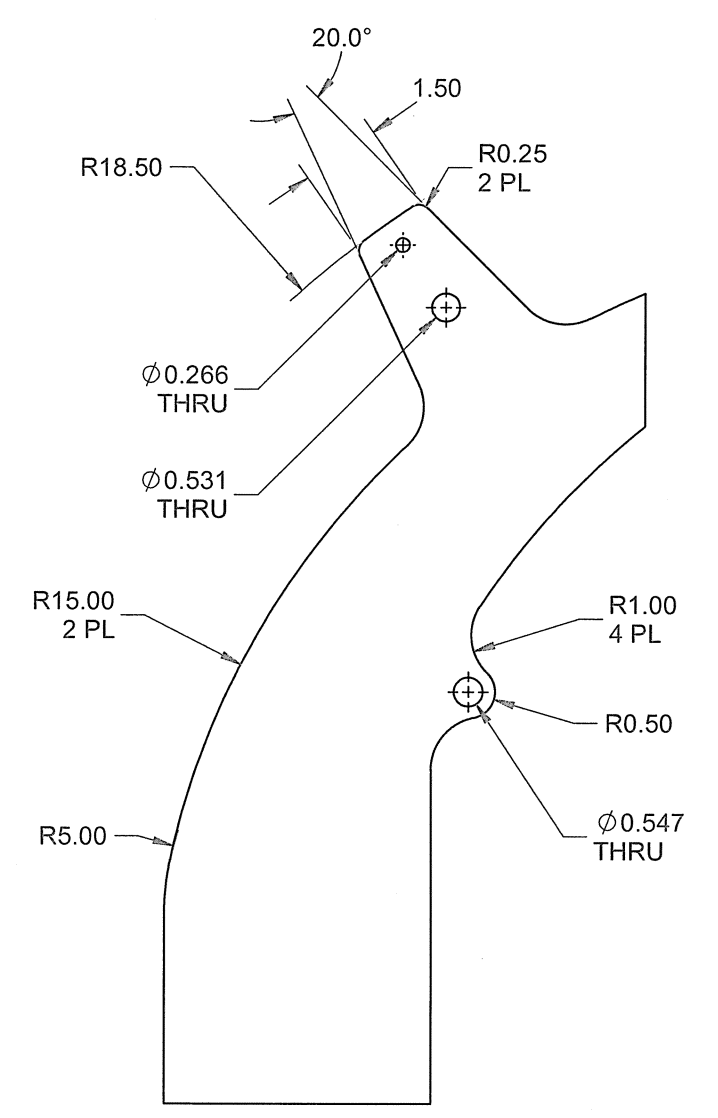
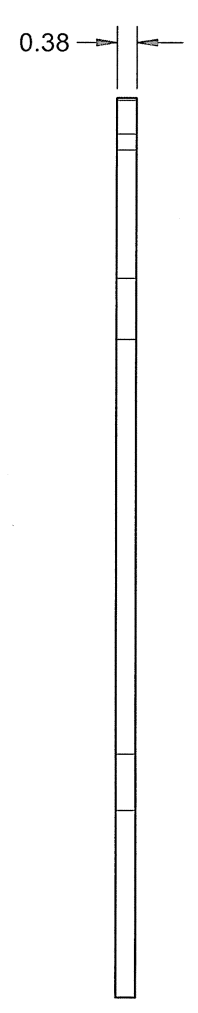
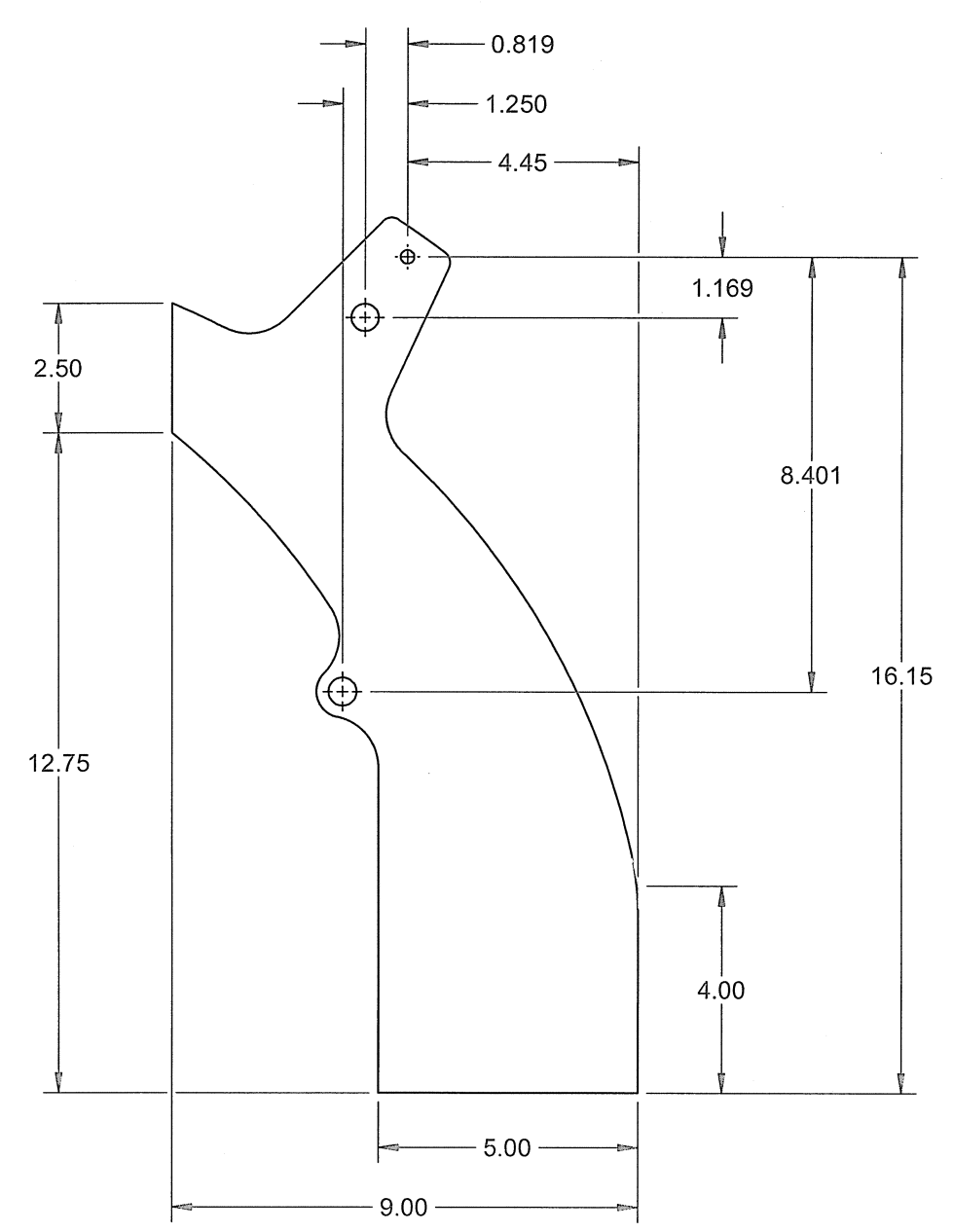
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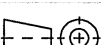
**RB 92700-10321-041-M-8 INNER FRAME SUPPORT**

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**UNDER REVIEW**

URF 19-667 19.03.28 (VM)

NOTES:  
1) MATERIAL: A36/1018/1020/1025 HR  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) REMOVE ALL SHARP EDGES AND BURRS  
7) IDENTIFICATION: N/A  
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB 92700-10321-041-M-8 REV. B.DXF

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10321-041-M	SHEET 12 OF 30
APPROVED		TITLE	SCALE
		S92 DUAL CLAMP M/R BLADE SLING	NTS 
DATE	3/27/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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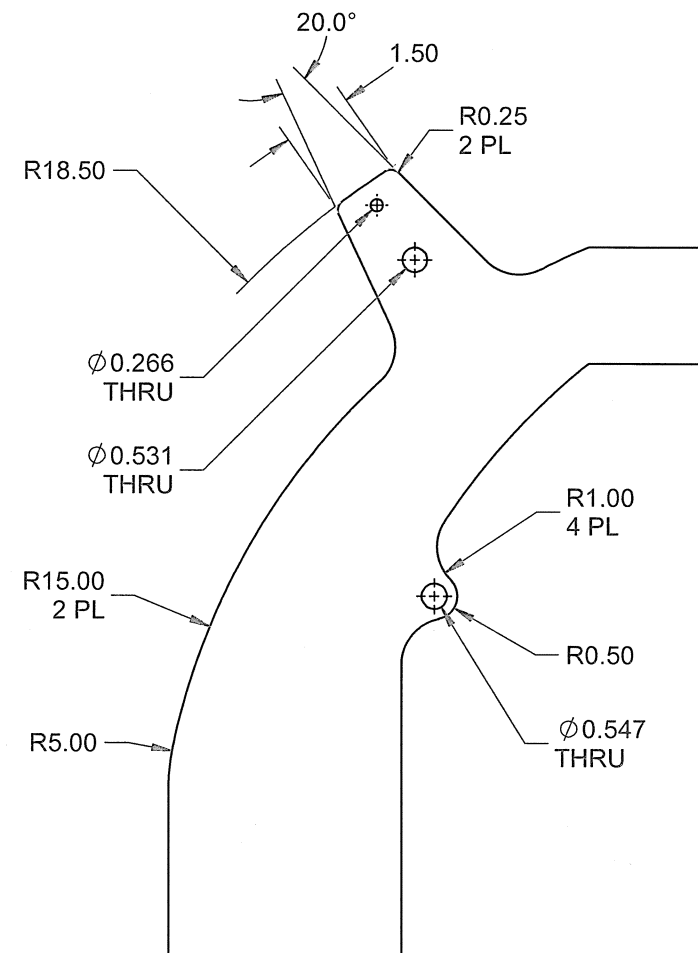
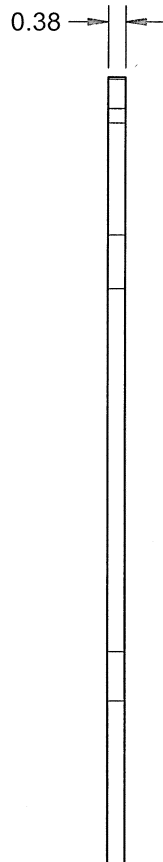
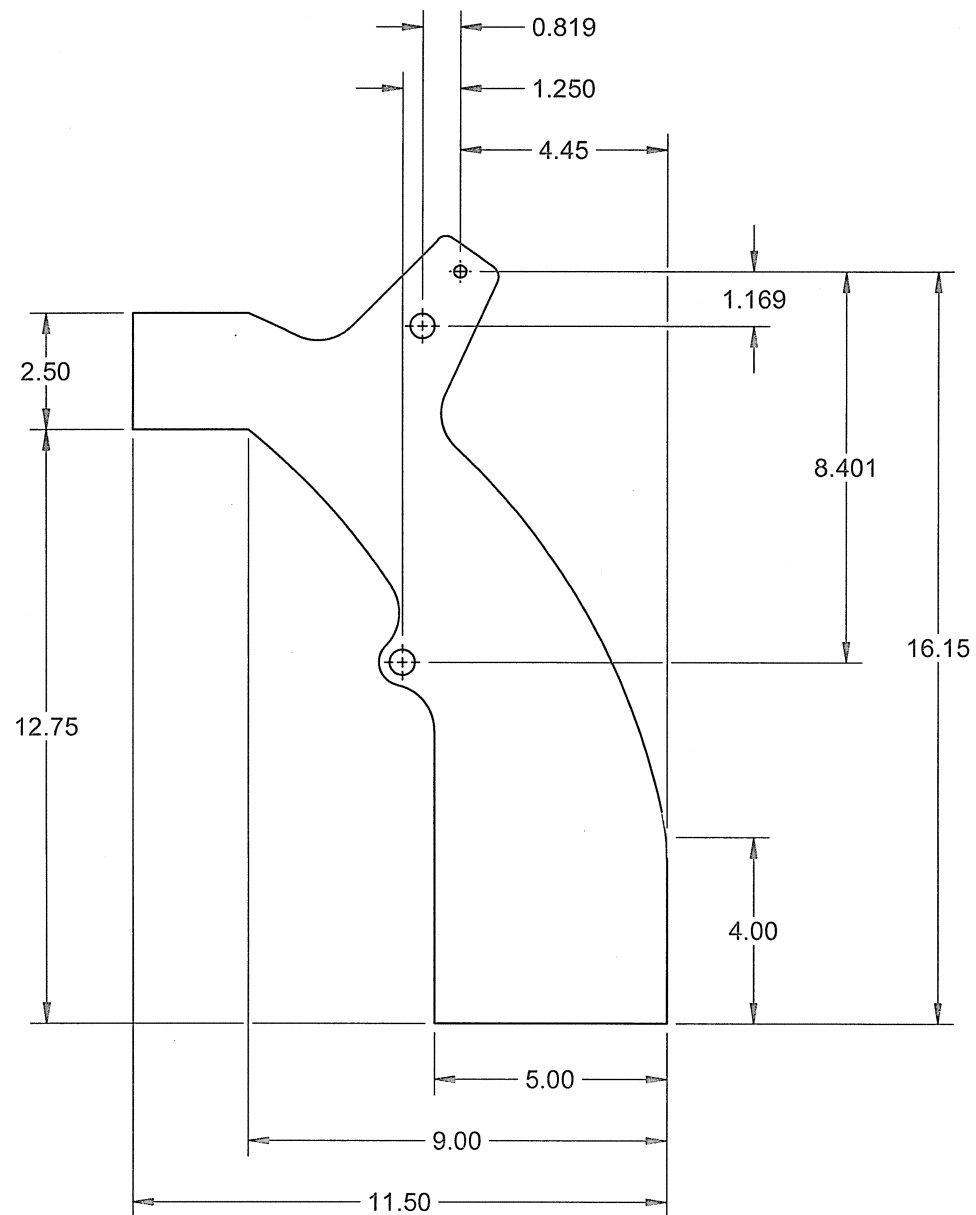
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**RB 92700-10321-041-M-9 OUTER FRAME SUPPORT**

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**UNDER REVIEW**

URF 19-667 19.03.28 (VM)

**NOTES:**

- 1) MATERIAL: A36/1018/1020/1025 HR
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB 92700-10321-041-M-9 REV. B.DXF

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 13 OF 30
APPROVED	VHP	TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
DATE	3/27/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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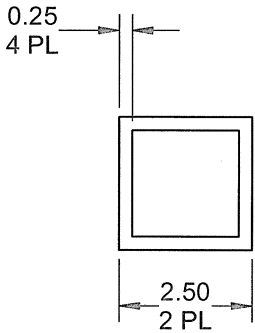
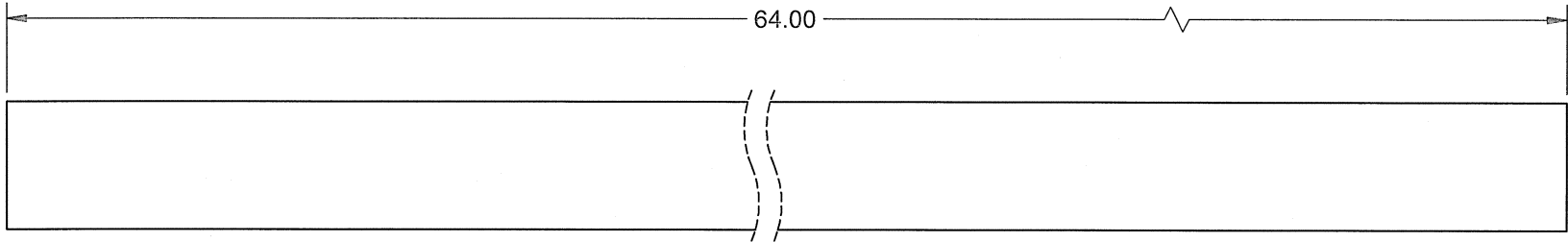
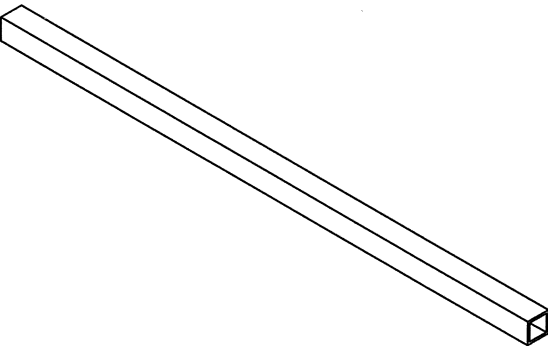
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**RB 92700-10321-041-M-10 FRAME TUBE**

**UNDER REVIEW**

URF 19-667 19.03.28 (VM)

- NOTES:
- 1) MATERIAL: A513 TYPE 5 DOM TUBING
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) REMOVE ALL SHARP EDGES AND BURRS
  - 7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 14 OF 30
APPROVED		TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
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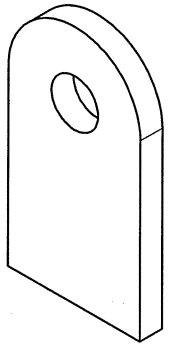
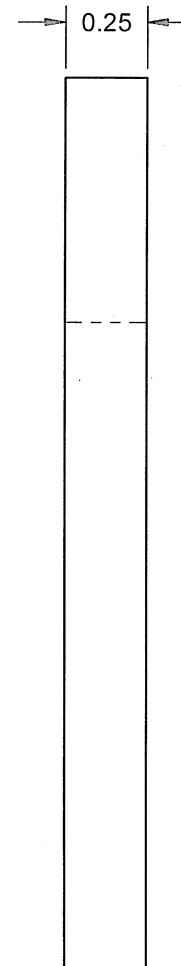
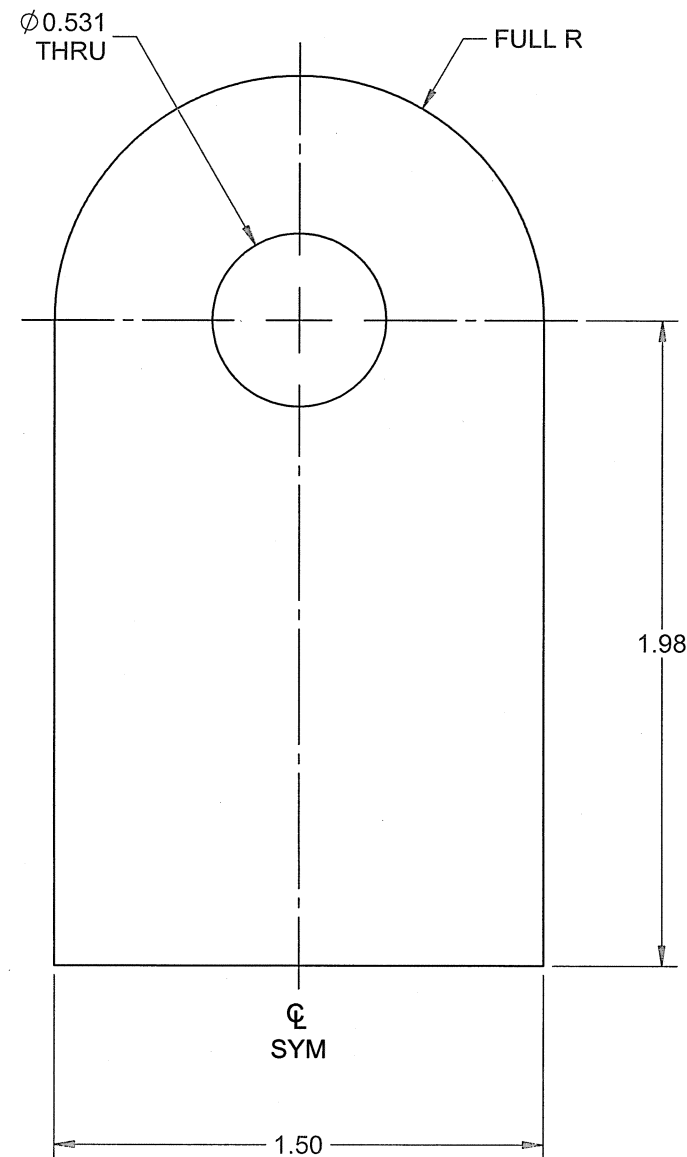
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**RB 92700-10321-041-M-11 TOP PULLEY MOUNT****UNDER REVIEW**

URF 19-667 19.03.28 (VM)

**NOTES:**

1) MATERIAL: A36/1018/1020/1025 HR

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 15 OF 30
APPROVED	<i>W</i>	TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
DATE	<b>3/27/2019</b>	<small>COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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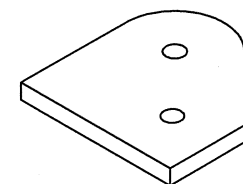
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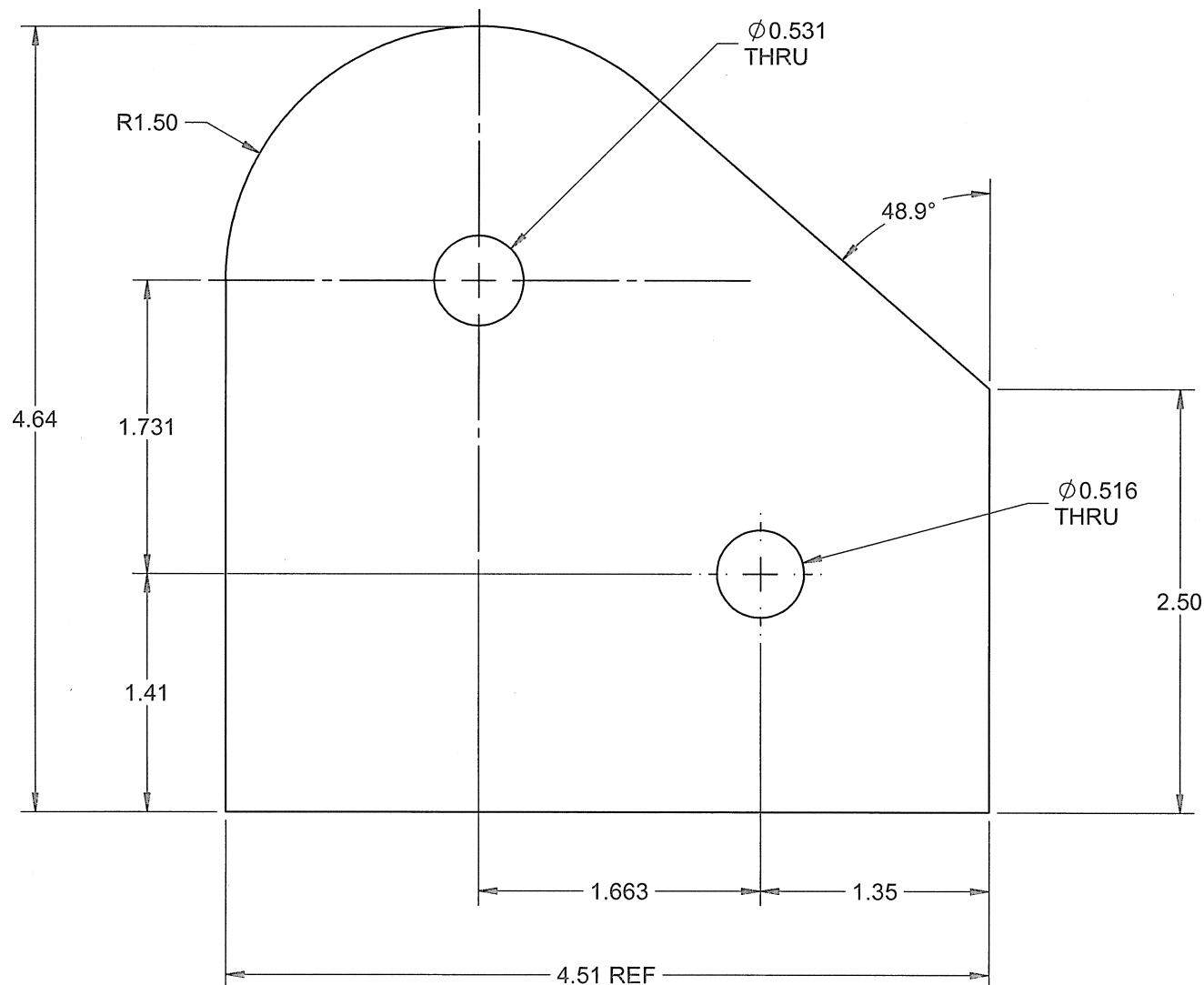
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**RB 92700-10321-041-M-12 SIDE PULLEY MOUNT****UNDER REVIEW**

URF 19-667 19.03.28 (VM)

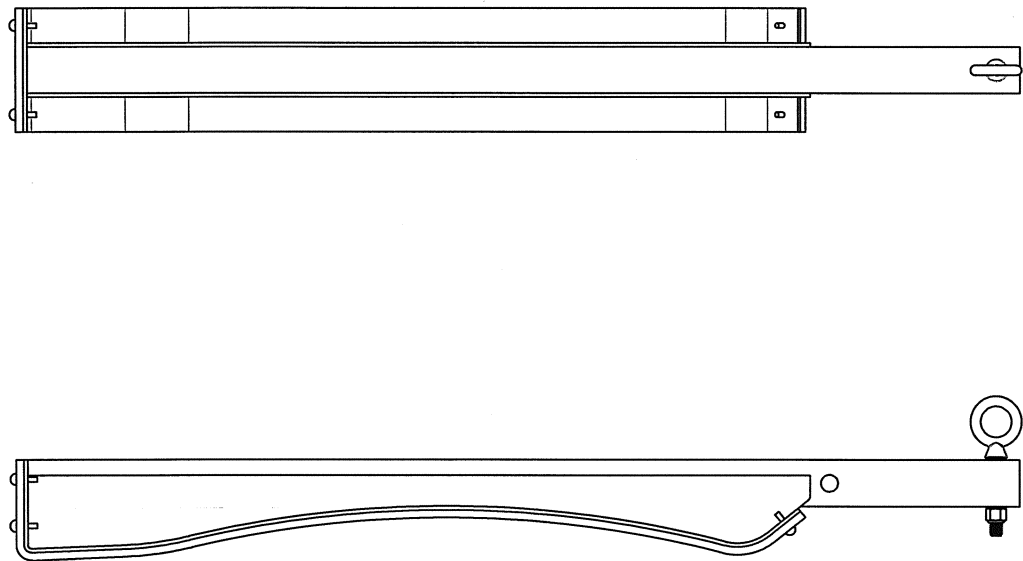
**NOTES:**

- 1) MATERIAL: A36/1018/1020/1025 HR
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

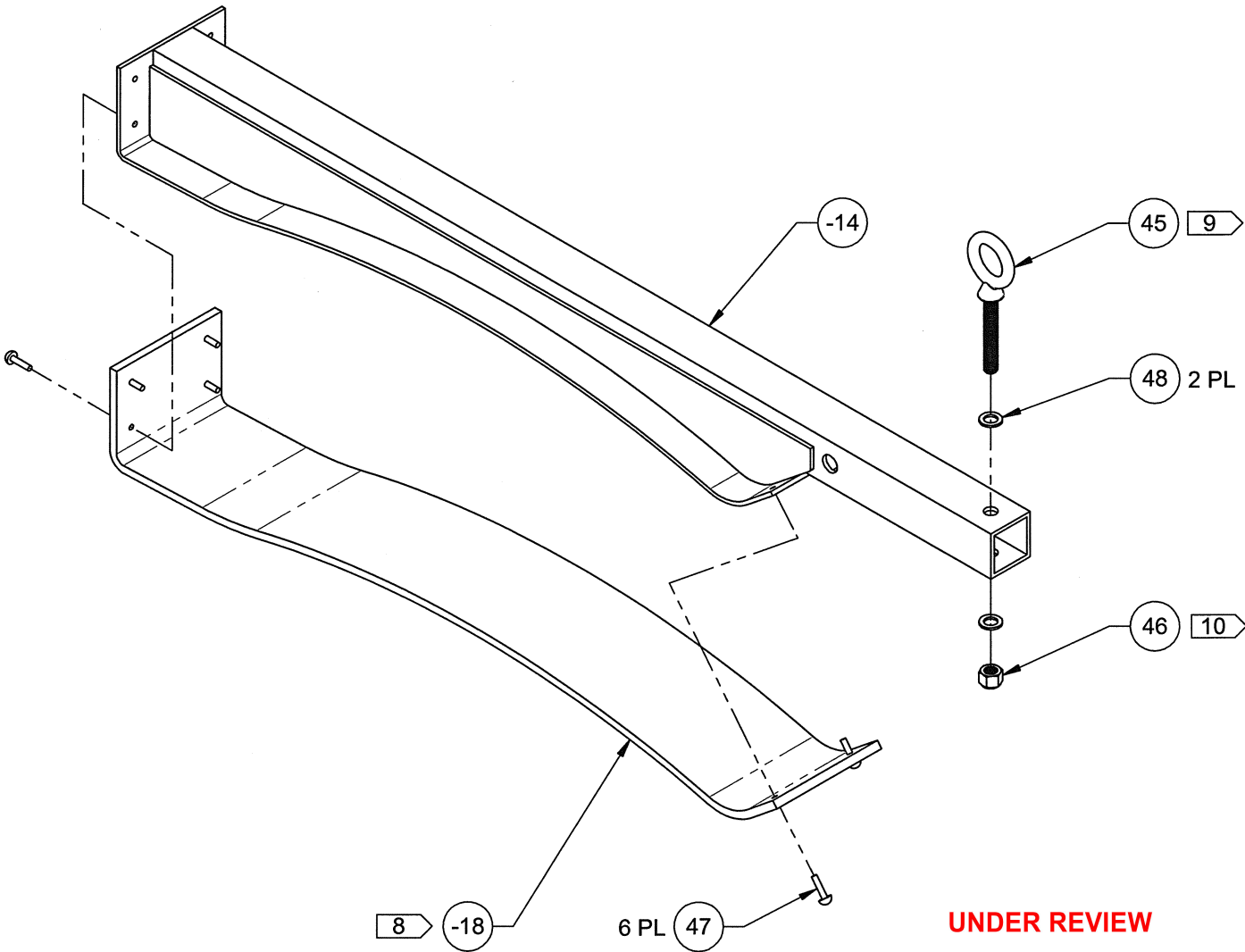
DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10321-041-M	SHEET 16 OF 30
APPROVED	VM	TITLE	SCALE
		S92 DUAL CLAMP M/R BLADE SLING	NTS
DATE	3/27/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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ITEM #	QTY	PART #	PART TITLE
-14	1	RB 92700-10321-041-M-14	TOP CLAMP WELDMENT
-18	1	RB 92700-10321-041-M-18	TOP CLAMP PROTECTION
45	1	McMaster#3014T142 OR EQUIV.	ZINC PLATED STEEL EYEBOLT 3/8"-16 X 2-1/2" THREAD LG. X 1" EYE DIA. X 4-1/2" LG.
46	1	McMaster#97135A230 OR EQUIV.	GRADE 8 ZINC YELLOW PLATED STEEL NYLON INSERT LOCKNUT 3/8"-16 X 29-64 HT.
47	6	McMaster#97519A042 OR EQUIV.	ZINC PLATED STEEL BLIND RIVETS 5/32" DIA. X 0.675" LG.
48	2	NAS1149F0663P	WASHER



**RB 92700-10321-041-M-13 TOP CLAMP ASSEMBLY**



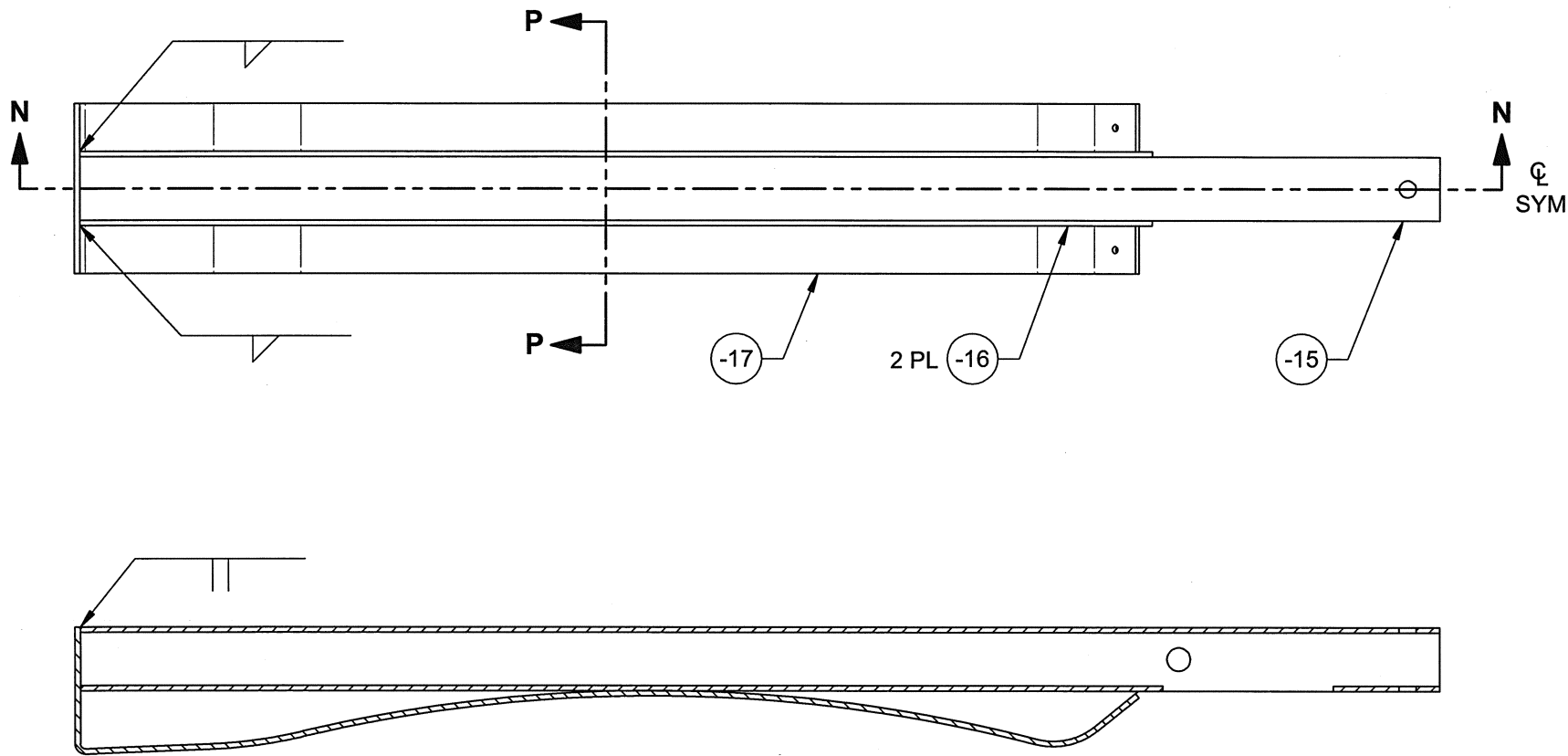
- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) IDENTIFICATION: N/A
  - 7) ASSEMBLE AS SHOWN
  - 8) APPLY 3M 1300L BETWEEN THE SURFACES OF ITEM -18 AND ITEM -14, THEN ASSEMBLE AND REMOVE EXCESS
  - 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 45 THEN ASSEMBLE WITH ITEM 46, AND REMOVE EXCESS
  - 10) TORQUE ITEM 46 TO 15-20 FT-LBS (180-240 IN-LBS)

**UNDER REVIEW**

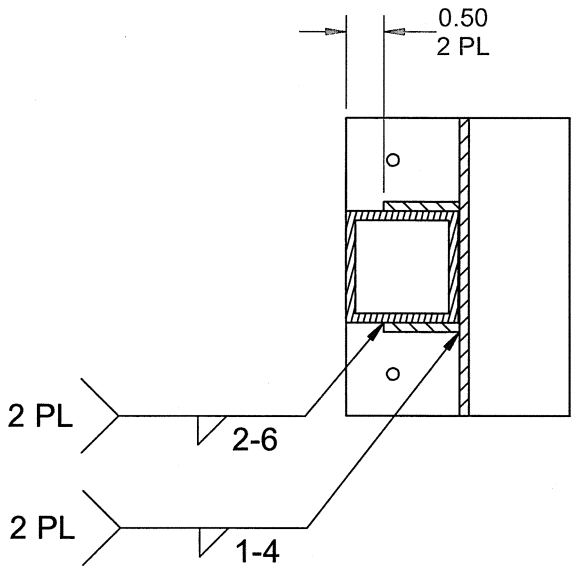
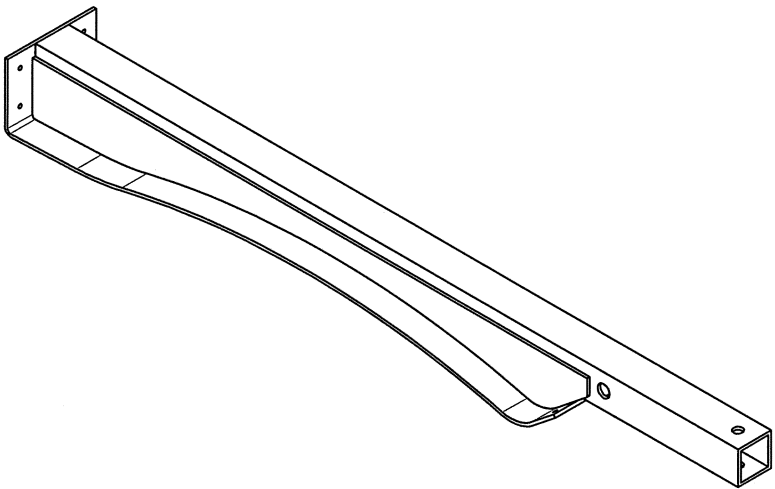
URF 19-667 19.03.28 (VM)

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 17 OF 30
APPROVED	<i>VP</i>	TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
DATE	<b>3/27/2019</b>	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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ITEM #	QTY	PART #	PART TITLE
-15	1	RB 92700-10321-041-M-15	TOP CLAMP TUBE
-16	2	RB 92700-10321-041-M-16	TOP CLAMP SUPPORT
-17	1	RB 92700-10321-041-M-17	TOP CLAMP PROFILE



SECTION N-N



SECTION P-P

RB 92700-10321-041-M-14 TOP CLAMP WELDMENT

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- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: POWDERCOAT RED QSI 005 OR MIL-PRF-24712
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) REMOVE ALL WELD SPLATTERS
  - 7) IDENTIFICATION: N/A
  - 8) ASSEMBLE AS SHOWN
  - 9) MASK ALL HOLES PRIOR TO POWDERCOAT
  - 10) APPLY LPS3 ON BARE METAL SURFACES

UNDER REVIEW

URF 19-667 19.03.28 (VM)

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 18 OF 30
APPROVED	WJ	TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
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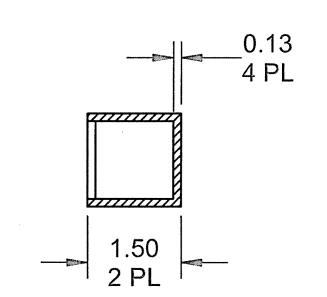
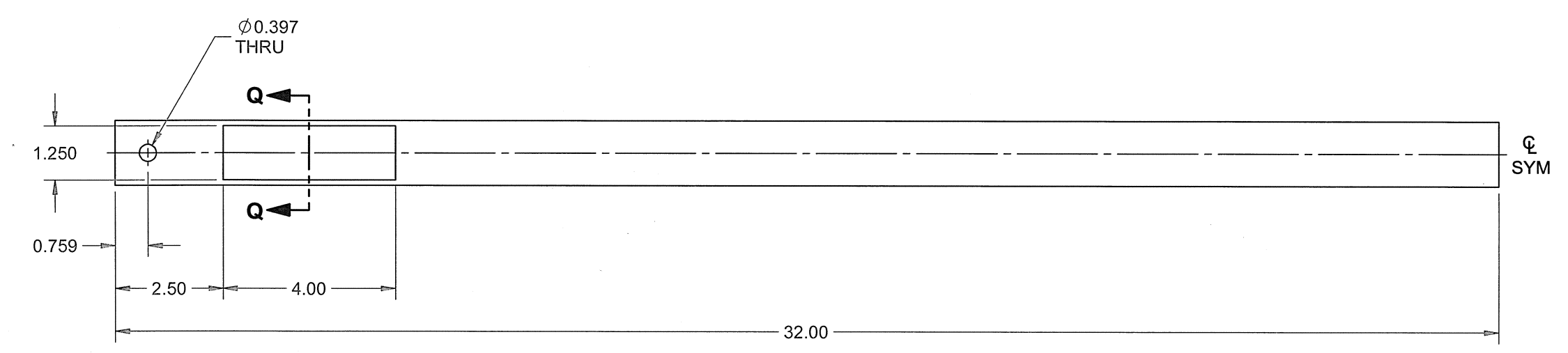
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**SECTION Q-Q**

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**RB 92700-10321-041-M-15 TOP CLAMP TUBE**

**UNDER REVIEW**

URF 19-667 19.03.28 (VM)

- NOTES:
- 1) MATERIAL: A513 TYPE 5 DOM TUBING
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) REMOVE ALL SHARP EDGES AND BURRS
  - 7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10321-041-M	SHEET 19 OF 30
APPROVED		TITLE	SCALE
		S92 DUAL CLAMP M/R BLADE SLING	NTS
DATE	3/27/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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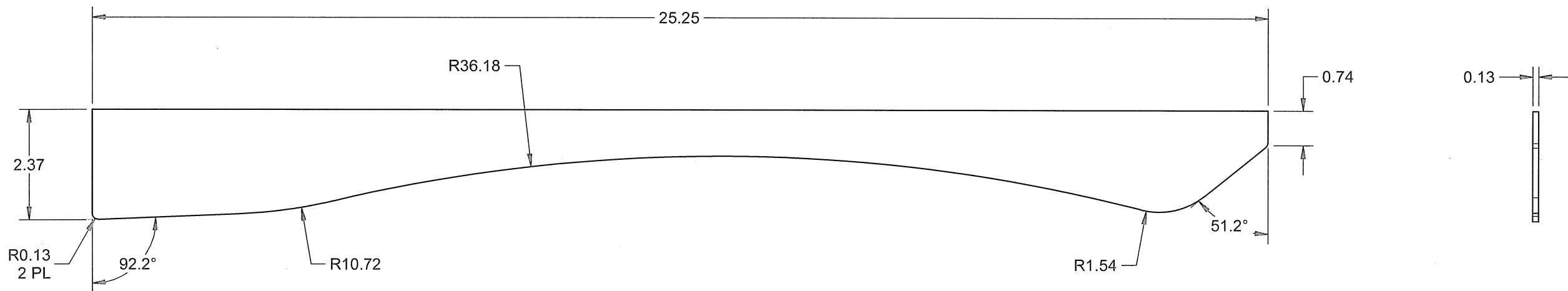
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**RB 92700-10321-041-M-16 TOP CLAMP SUPPORT**

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**UNDER REVIEW**

URF 19-667 19.03.28 (VM)

**NOTES:**

- 1) MATERIAL: A36/1018/1020/1025 HR
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB 92700-10321-041-M-16 REV. B.DXF

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10321-041-M	SHEET 20 OF 30
APPROVED	VM	TITLE	SCALE
		S92 DUAL CLAMP M/R BLADE SLING	NTS
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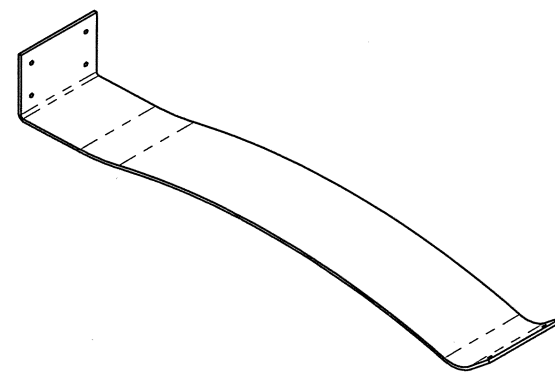
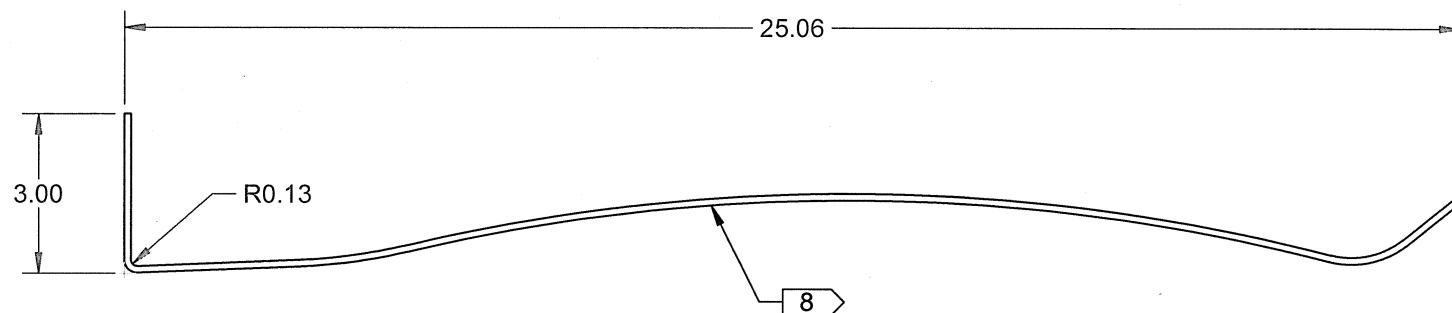
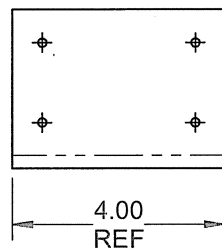
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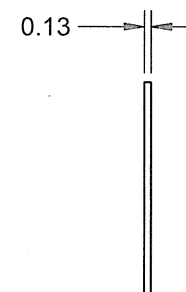
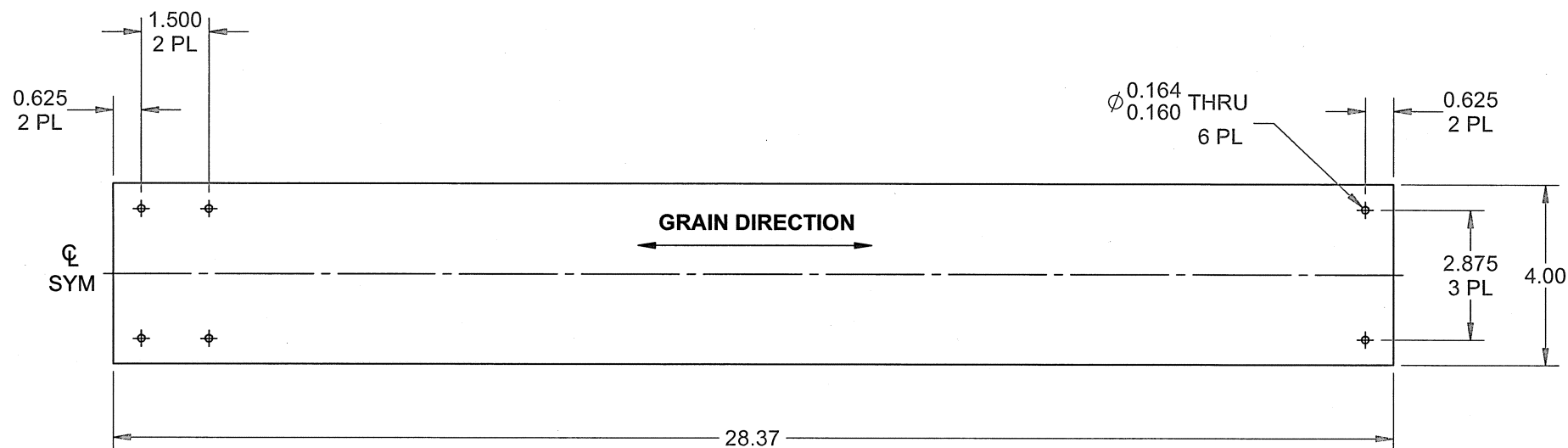
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**RB 92700-10321-041-M-17 TOP CLAMP PROFILE**

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**FLAT PATTERN****UNDER REVIEW**

URF 19-667 19.03.28 (VM)

**NOTES:**

- 1) MATERIAL: A36/1018/1020/1025 HR
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) BEND ACCORDING TO PROFILE OF ITEM -16 AT ASSEMBLY

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 21 OF 30
APPROVED	WJ	TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
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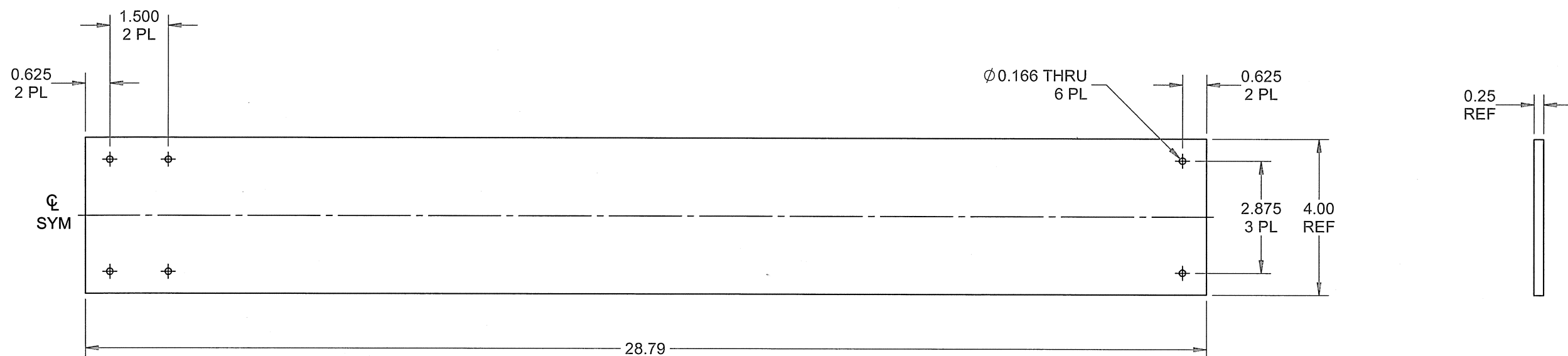
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**FLAT PATTERN****RB 92700-10321-041-M-18 TOP CLAMP PROTECTION****UNDER REVIEW**

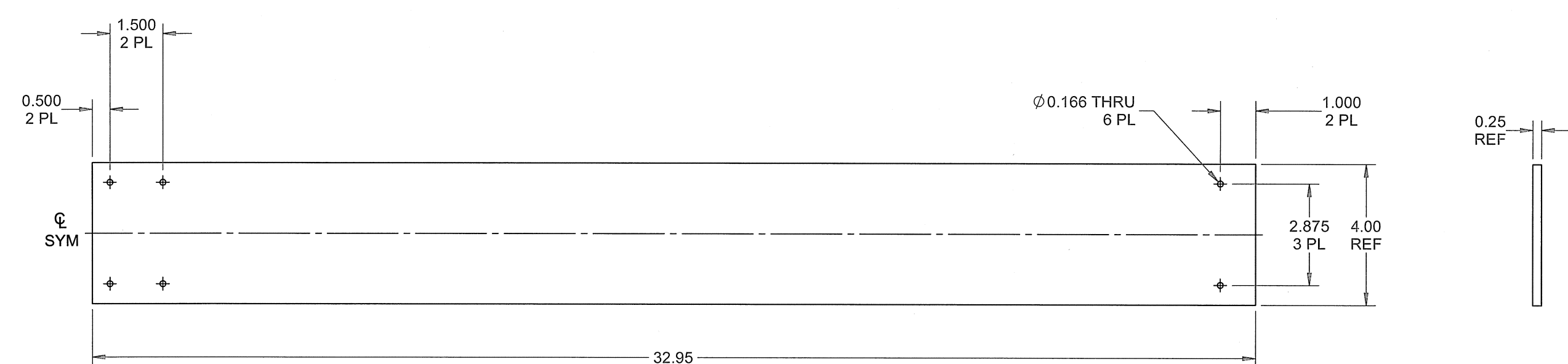
URF 19-667 19.03.28 (VM)

**NOTES:**

- 1) MATERIAL: McMaster#3462K16 OR EQUIV. (SUPER CUSHIONING POLYURETHANE RUBBER STRIP 4" WD. X 1/4" THK. X DUROMETER 5000)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 22 OF 30
APPROVED	WJ	TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
DATE	<b>3/27/2019</b>	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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**FLAT PATTERN**

**RB 92700-10321-041-M-19 BOTTOM CLAMP PROTECTION**

**UNDER REVIEW**  
URF 19-667 19.03.28 (VM)

NOTES:  
1) MATERIAL: McMaster#3462K16 OR EQUIV. (SUPER CUSHIONING POLYURETHANE RUBBER STRIP 4" WD. X 1/4" THK. X DUROMETER 5000)  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) REMOVE ALL SHARP EDGES AND BURRS  
7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10321-041-M	SHEET 23 OF 30
APPROVED		TITLE	SCALE
		S92 DUAL CLAMP M/R BLADE SLING	NTS
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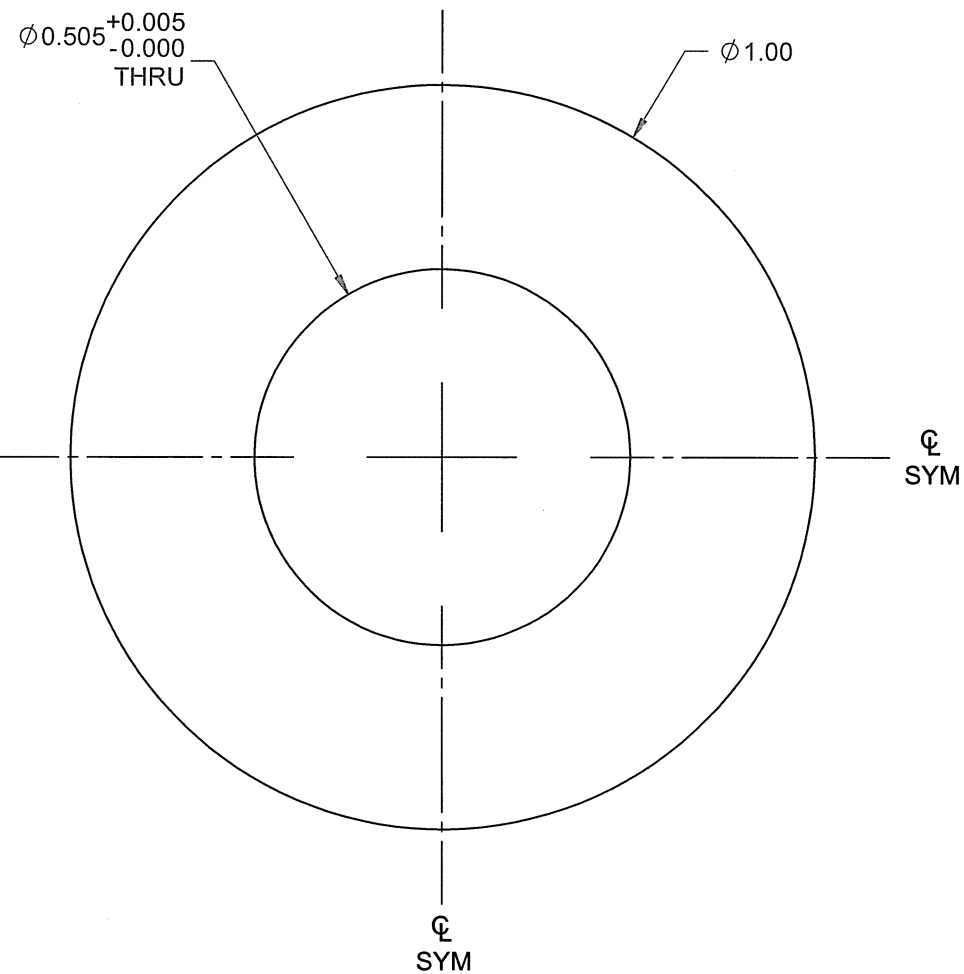
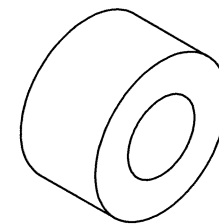
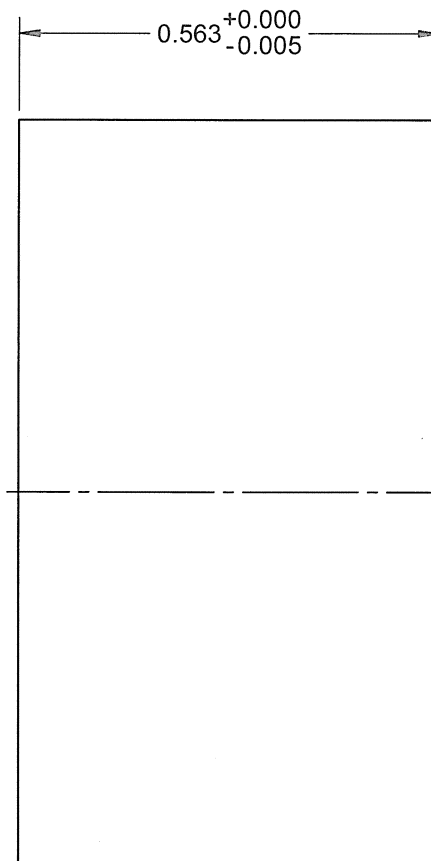
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**RB 92700-10321-041-M-20 PULLEY SPACER**

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**UNDER REVIEW**

URF 19-667 19.03.28 (VM)

**NOTES:**

1) MATERIAL: WHITE DELRIN / ACETAL ASTM D6100

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°



X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 24 OF 30
APPROVED		TITLE	SCALE
DATE	3/27/2019	<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS 
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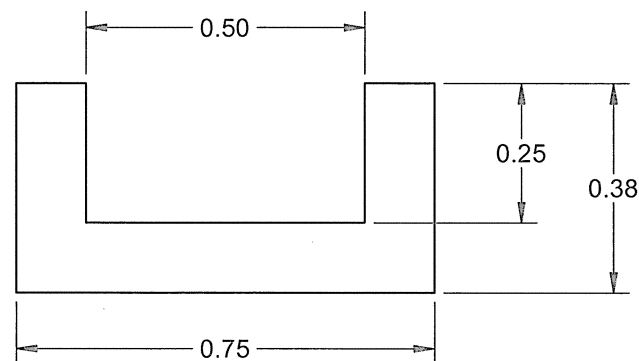
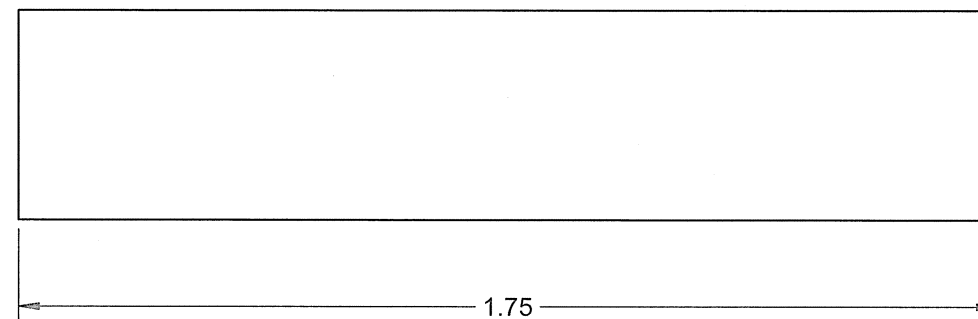
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**RB 92700-10321-041-M-21 TORSION SPRING HOLDER**

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**UNDER REVIEW**

URF 19-667 19.03.28 (VM)

**NOTES:**

- 1) MATERIAL: A36/1018/1020/1025 HR
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 25 OF 30
APPROVED	VM	TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
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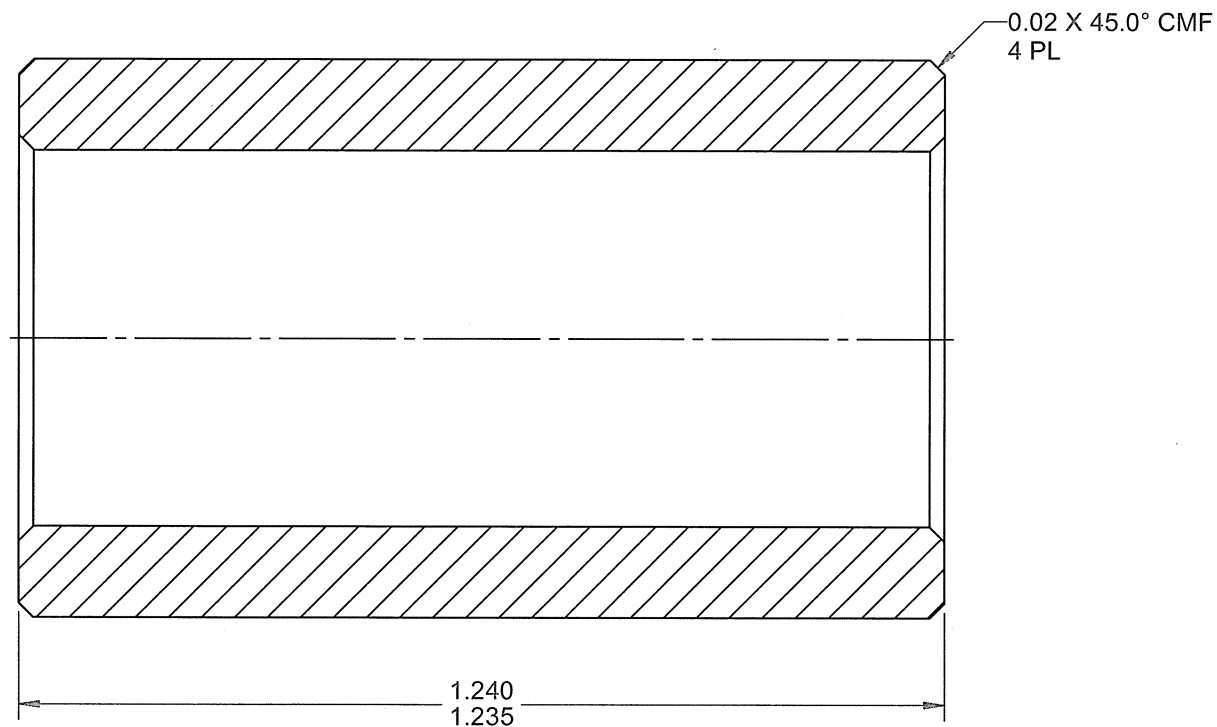
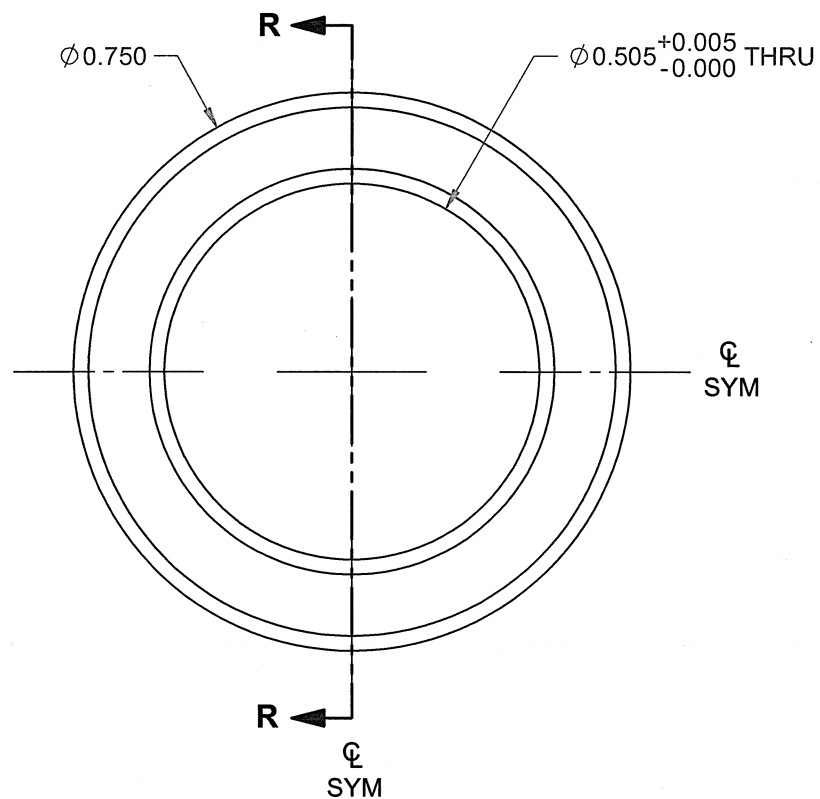
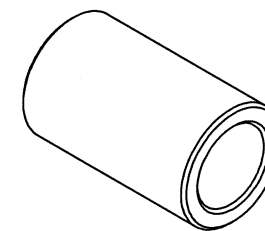
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**SECTION R-R****RB 92700-10321-041-M-22 TORSION SPRING BUSHING****UNDER REVIEW**

URF 19-667 19.03.28 (VM)

**NOTES:**

- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: ZINC PLATE (AS PLATED) PER ASTM B633 TYPE 1 CLASS 2
- 4) TOLERANCES: X.X =  $\pm 0.1$ " /  $\pm 1^\circ$   
X.XX =  $\pm 0.01$ " /  $\pm 0.5^\circ$   
X.XXX =  $\pm 0.005$ " /  $\pm 0.1^\circ$   
X.XXXX =  $\pm 0.0005$ " /  $\pm 0.05^\circ$   
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $\pm 0.005$ "
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 26 OF 30
APPROVED	VP	TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
DATE	<b>3/27/2019</b>	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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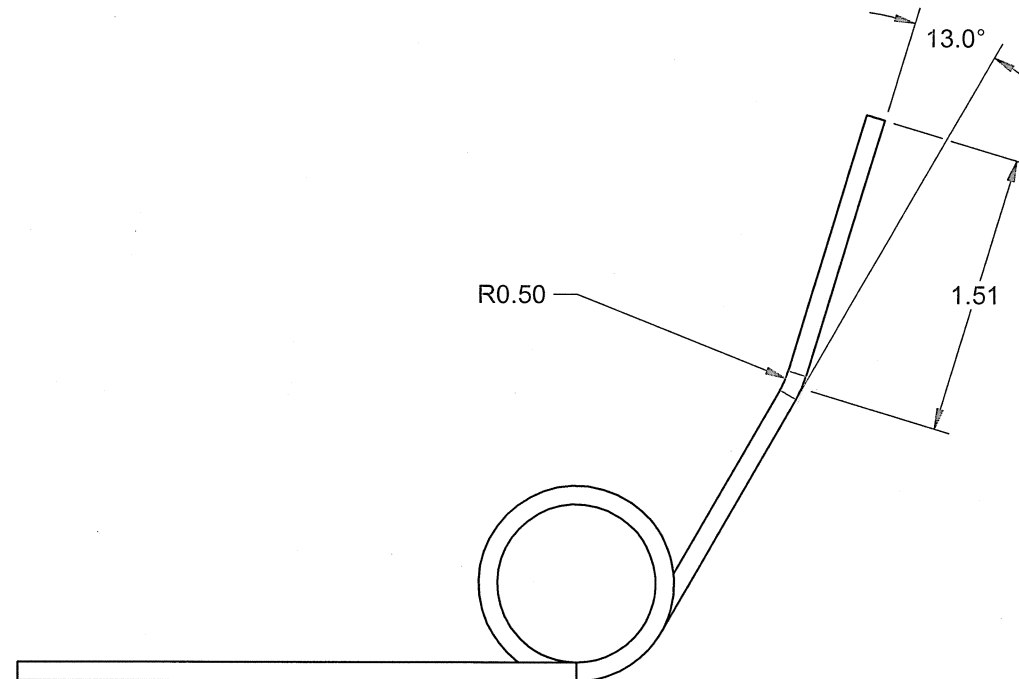
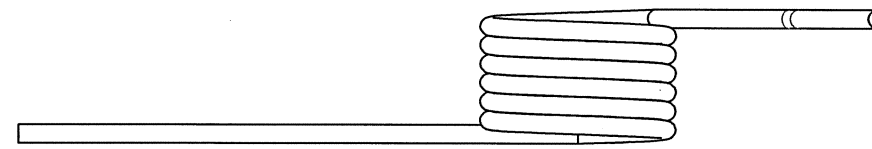
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**RB 92700-10321-041-M-23 RIGHT HAND TORSION SPRING**

**UNDER REVIEW**

URF 19-667 19.03.28 (VM)

**NOTES:**

1) MATERIAL: McMaster#9271K911 OR EQUIV. (LEFT HAND WOUND MUSIC WIRE STEEL TORSION SPRING 120° ANGLE X 1.05" OD. X 0.1" WIRE DIA.)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 27 OF 30
APPROVED	<i>VTC</i>	TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
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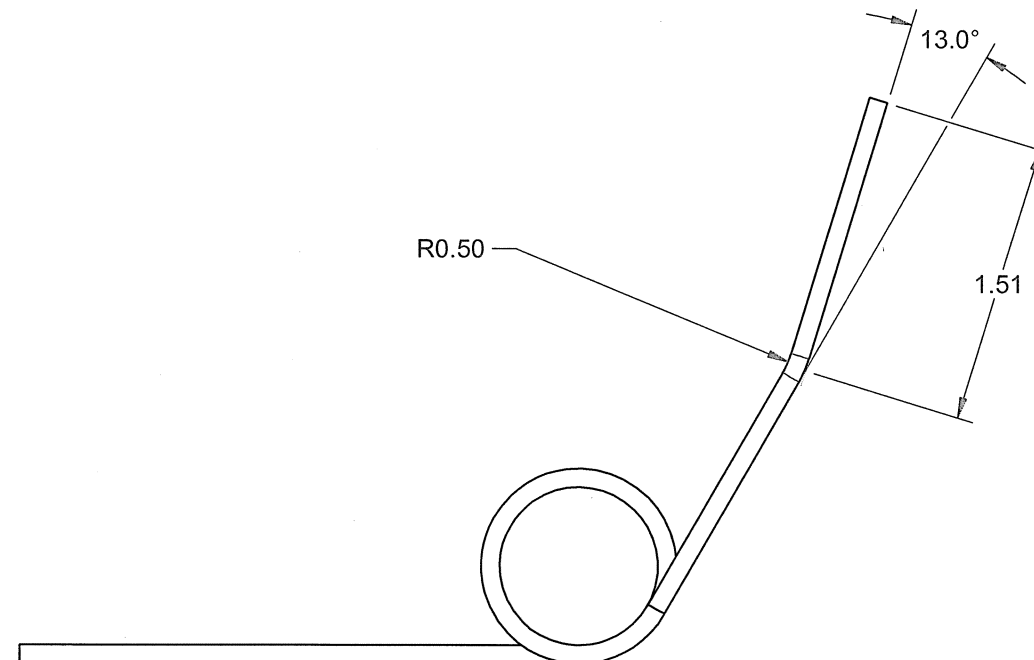
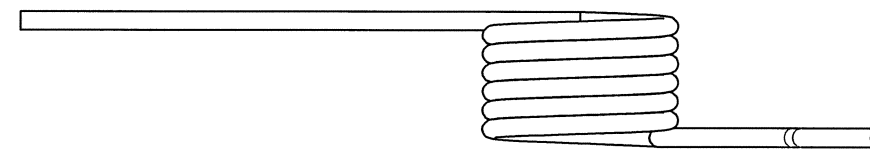
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**RB 92700-10321-041-M-24 LEFT HAND TORSION SPRING****UNDER REVIEW**

URF 19-667 19.03.28 (VM)

**NOTES:**

1) MATERIAL: McMaster#9271K926 OR EQUIV. (RIGHT HAND WOUND MUSIC WIRE STEEL TORSION SPRING 120° ANGLE X 1.05" OD. X 0.1" WIRE DIA.)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 28 OF 30
APPROVED	<i>WY</i>	TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
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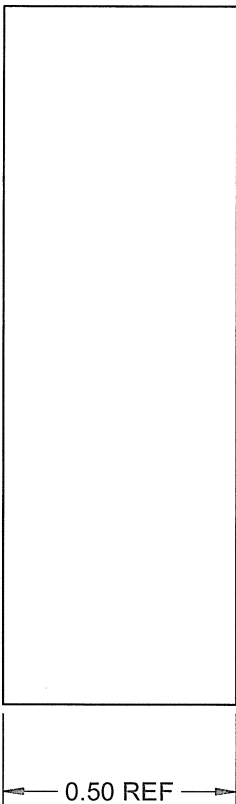
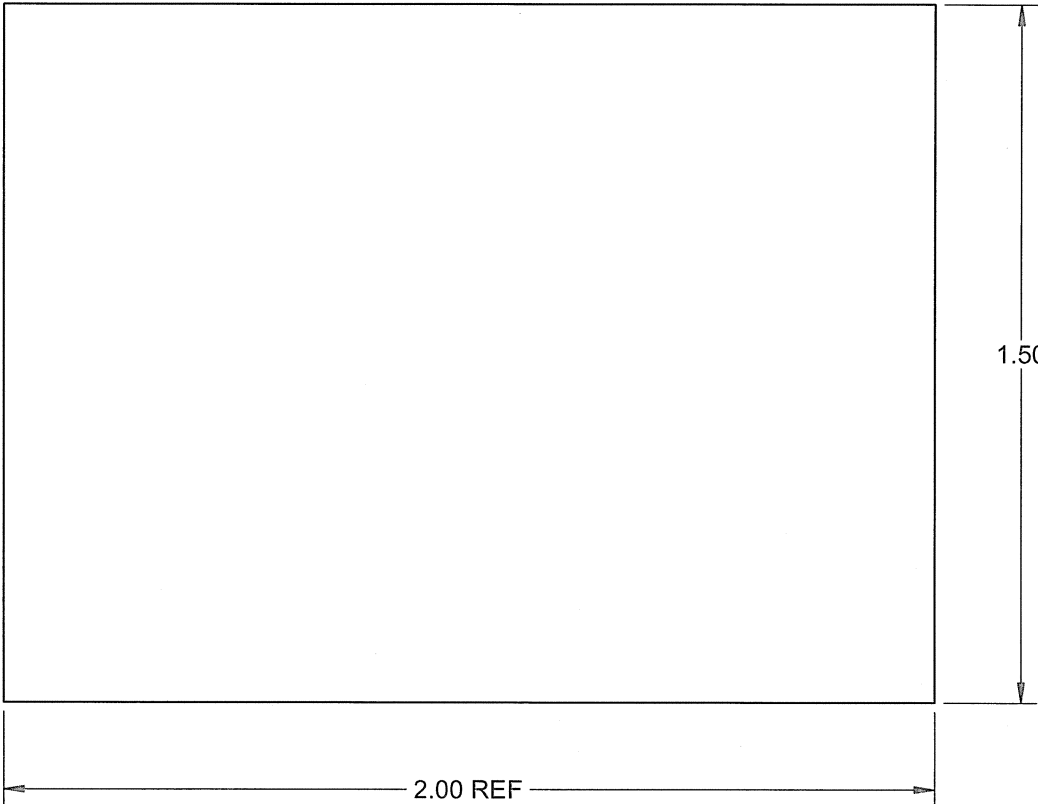
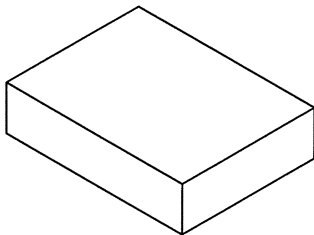
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**RB 92700-10321-041-M-25 BUMPER FEET**

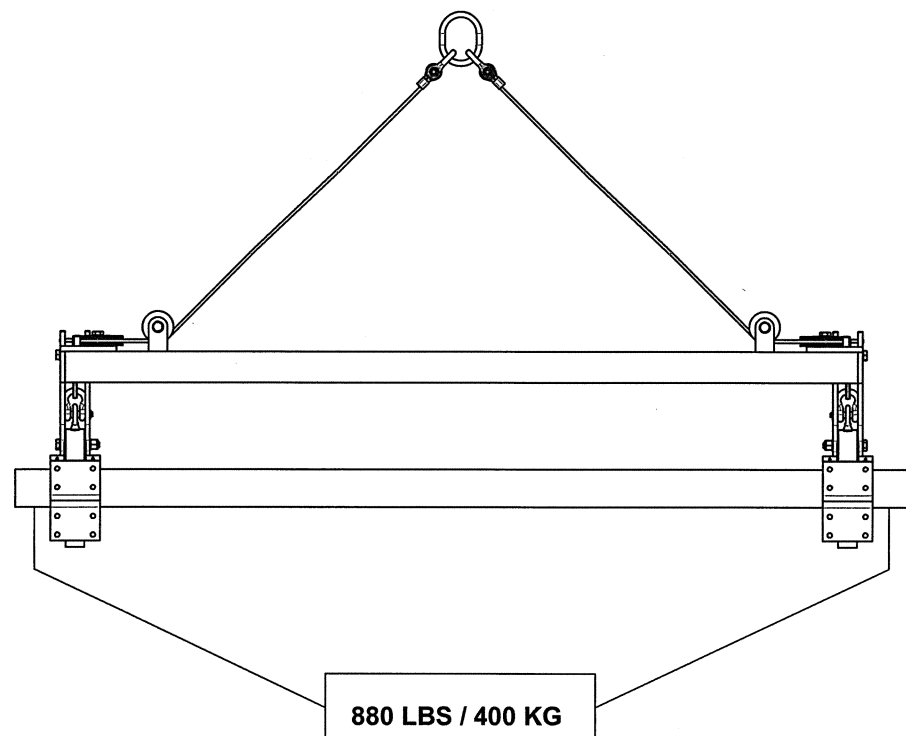
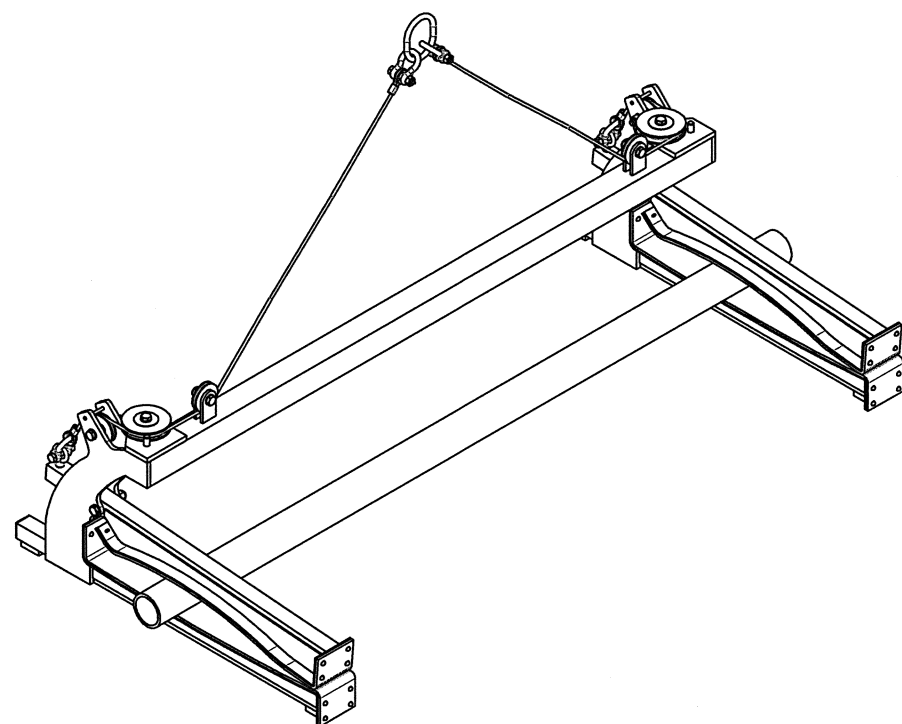
**UNDER REVIEW**

URF 19-667 19.03.28 (VM)

- NOTES:
- 1) MATERIAL: McMaster#1372N39 OR EQUIV. (NEOPRENE RUBBER STRIP 2" WD. X 1/2" THK. X DUROMETER 70A)
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 29 OF 30
APPROVED		TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS
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#### FIRST ARTICLE WEIGHT TEST

1. AFTER INSPECTION, PLACE SLING ASSEMBLY ON AN OVERHEAD LIFTING DEVICE. ATTACH SLING TO AN APPROPRIATE TEST WEIGHT OF 880 LBS / 400 KG.
2. LIFT AND MOVE THE SLING ASSEMBLY WITH TEST WEIGHT FOR AT LEAST 5 MINUTES, CONTINUALLY CHECKING FOR CRACKS, DEFLECTION, DISTORTION OR DAMAGED/FRAYED STRAPS.
3. REMOVE WEIGHT AND RE-INSPECT SLING, CHECKING FOR STRESS CRACKS, BENDING, DISTORTIONS OR DAMAGED/FRAYED STRAPS.

INSPECTOR: \_\_\_\_\_



TESTER: \_\_\_\_\_

S/N: \_\_\_\_\_

DATE: \_\_\_\_\_

**UNDER REVIEW**

URF 19-667 19.03.28 (VM)

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10321-041-M</b>	SHEET 30 OF 30
APPROVED		TITLE	SCALE
		<b>S92 DUAL CLAMP M/R BLADE SLING</b>	NTS 
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